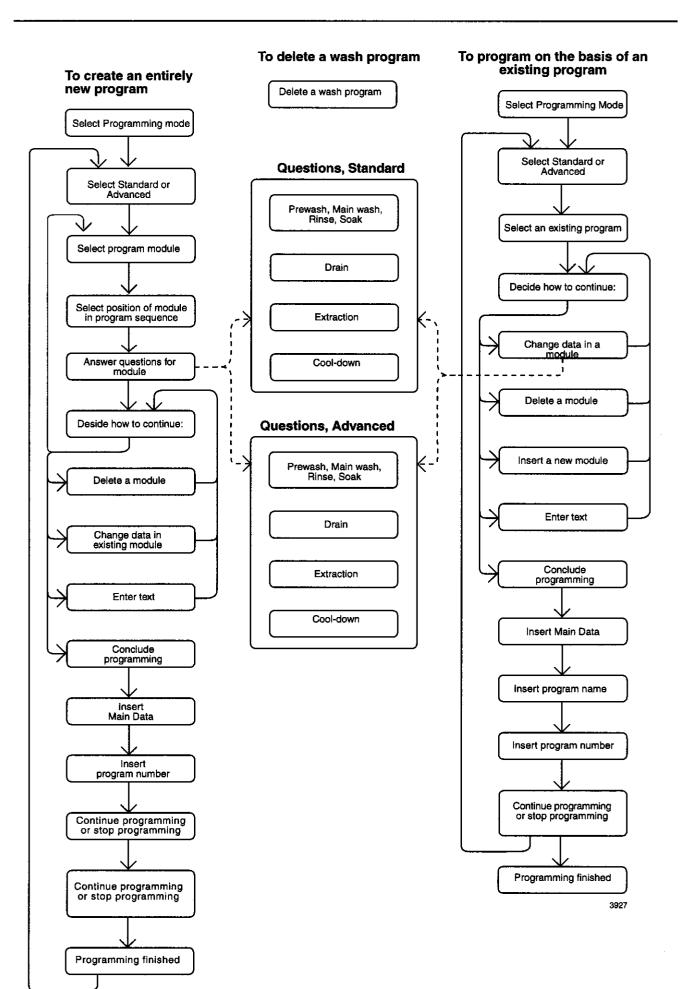
Programming Clarus Control

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An introduction to programming

The machine's program control unit (PCU) has nine standard programs, numbered 991 to 999. If these programs are insufficient for your requirements, you can also program your own wash programs and save them under other unique program numbers.

There are two possible approaches to programming:

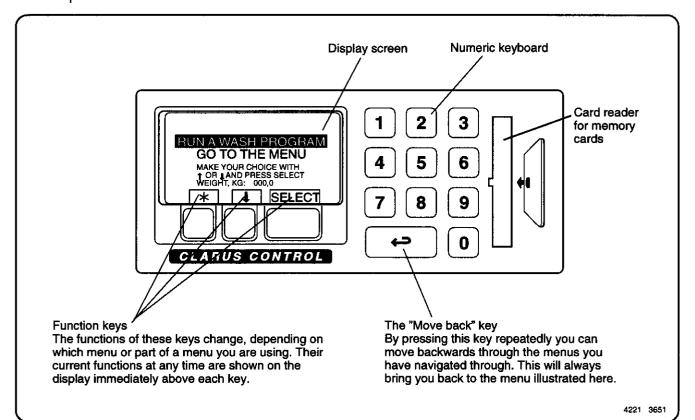
- You can create a completely new wash program by programming a number of individual "program modules" which are arranged in a logical order to form a new program.
- You can create a new program on the basis of an existing one by modifying, adding and deleting program modules, then saving the program created under a new program number.

There are also two different levels (modes) available for programming:

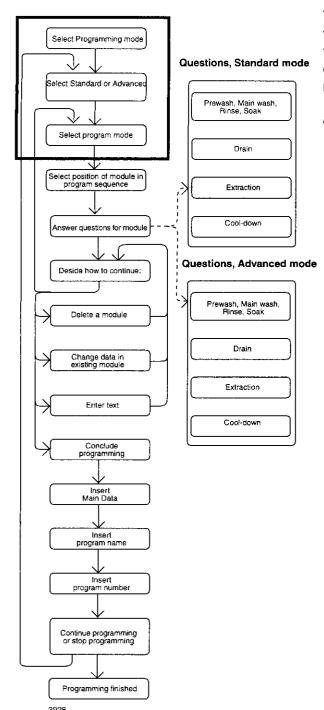
- In Standard mode you can enter all the basic data required for a wash program. Other variables are set automatically using tried-and-tested standard values, which in most cases work without any problem.
- In Advanced mode you have a higher degree of control over all aspects
 of the program. Using Advanced mode does, however, call for a detailed
 knowledge of the way in which wash programs work, to ensure that all
 the possibilities available are used correctly.

It is for you to decide which mode you wish to program in.

Wash programs can be programmed directly on the machine, via the PCU control panel, which is the method described in this manual. Wash programs can also be written on a personal computer and later transferred to the machine's PCU using a memory card. This option is described in a separate manual.



To create and write an entirely new program



This is described in detail in Chapter "To create and write an entirely new program". The "questions" asked to help you construct each program module are described in Chapters "Program modules, Standard mode" and Program modules, Advanced mode". The relevant section numbers are shown to the left of each description of the steps below.

To create a new program you must start by selecting programming mode.

Next you decide whether you wish to write the whole program in Standard or Advanced mode.

Standard mode allows you to include all the basic data required, while Advanced mode gives you a higher degree of control over all aspects of the program.

Here you select which program module you want to program. You can choose from the following modules:

Prewash

Used for prewash and brief soaking.

Main wash

Used as the main wash module, with heating and detergent dispensing.

Rinse

Rinsing the wash load.

Drain

Drain stage after wash and rinse stages.

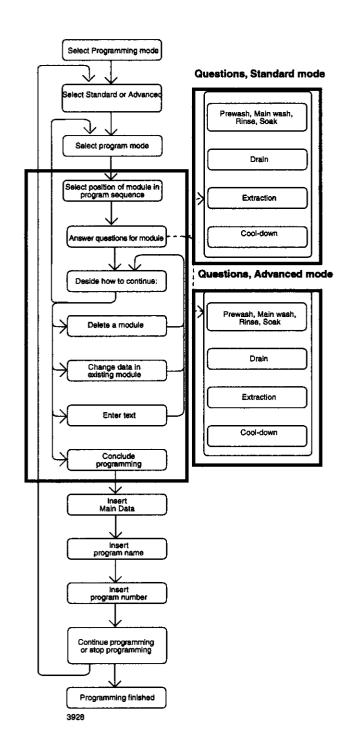
Extract

Cool-down

Used for controlled cooling of the wash water to prevent creasing of the wash load.

Soak

Used for longer soak stages.



Here you determine the position of the module (which you are about to program) in the program sequence.

Once you reach the list of questions in the module, you have to answer a series of questions to determine factors such as times, speeds, temperatures, water and detergent options, and so on. Detailed explanations of each question can be found in these chapters:

Program modules, Standard mode

Program modules, Advanced mode

When you have completed the first program module, you can decide how you wish to continue:

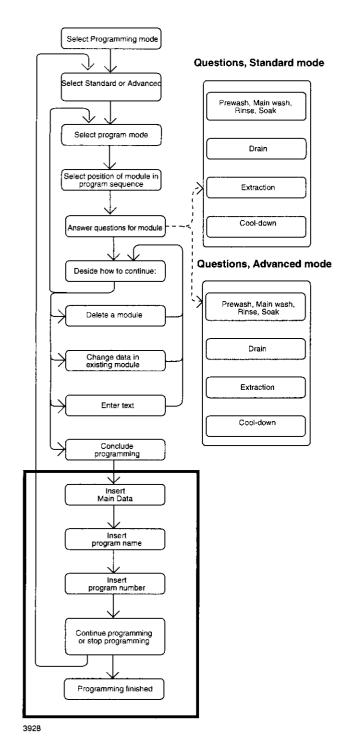
- Program more modules. Once these are finished and in a suitable order they will become a new wash program.
- Modify a module you have programmed already.
- Delete a module you have programmed already.
- Enter explanatory text.
- Stop programming.

How to delete an existing program module is described in chapter "To program on the basis of an existing program", section "To delete a module".

How to modify an existing program module is described in chapter "To program on the basis of an existing program", section "To change data in a program module".

This is where you enter text to explain what the program is used for. The text will be displayed when the program is used. No more than 155 characters.

When you have decided to conclude programming, you have to enter the program's "main data", and to give it a name and number. These steps are described in the next three points.



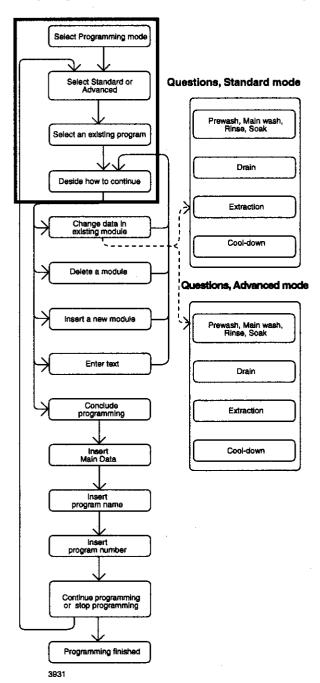
"Main data" is the name given to various functions which apply to the program as a whole. In Standard mode you can control the functions "buzzer at program end", "start program with extraction", and "calculate weight of load". In Advanced mode you can also program the cycle times for gentle action and normal action.

The program name may be up to 80 characters long.

You can give the wash program a new program number between 1 and 990. You can also replace an existing wash program by giving the new program the same number as the existing program. Note that the standard programs supplied with the machine (numbered 991 to 999) cannot be deleted or changed.

When the program has been fully programmed, you can choose either to go on and program another wash program, or to exit programming mode.

To program on the basis of an existing program



This is described in detail in Chapter "To program on the basis of an existing program". The "questions" asked to help you construct each program module are described in Chapters "Program modules, Standard mode" and "Program modules, Advanced mode". The relevant section numbers are shown to the left of each description of the steps below.

To program on the basis of an existing program, you must start by selecting programming mode.

Next you decide whether you wish to write the whole program in Standard or Advanced mode.

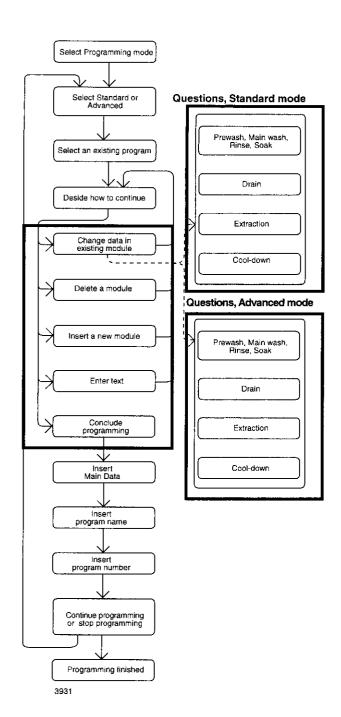
Standard mode allows you to include all the basic data required, while Advanced mode gives you a higher degree of control over all aspects of the program.

From the machine's program library you select the program you want to serve as the basis for your new program. You can choose any of the standard programs (numbered 991 to 999) supplied with the machine, or another program you have created in the past.

Now you can choose how to change the existing program:

Change parameters in one of the program modules in the existing program.

- Delete one or more modules in the existing wash program.
- Add new program modules and program them.
- Enter new explanatory text.
- Stop programming.



You can alter any of the parameters in any module. The questions help you to determine factors such as times, speeds, temperatures, water and detergent options, and so on. Detailed explanations of each question can be found in these chapters:

Program modules, Standard mode

Program modules, Advanced mode

Here you are shown how to delete modules you do not require in your new wash program.

You can insert any suitable module wherever you wish in the program. You can choose from the following modules:

Prewash

Used for prewash and brief soaking.

Main wash

Used as the main wash module, with heating and detergent dispensing.

Rinse

Rinsing the wash load.

Drain

Drain stage after wash and rinse stages.

Extract

Cool-down

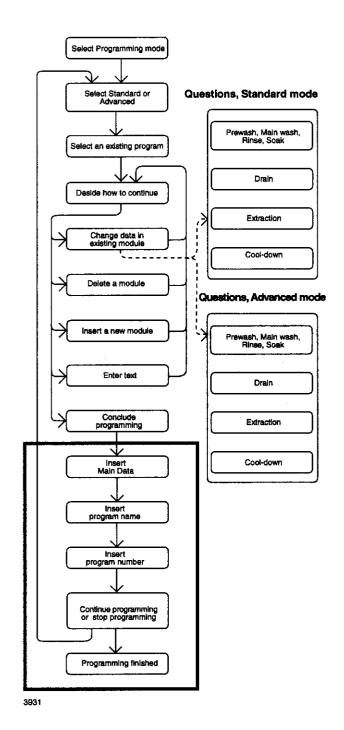
Used for controlled cooling of the wash water to prevent creasing of the wash load.

Soak

Used for longer soak stages.

This is where you enter the new text to explain what the program is used for. The text will be displayed when the program is used. No more than 155 characters.

When you have decided to conclude programming, you have to enter the program's "main data", and to give it a new name and number. These steps are described in the next three points.



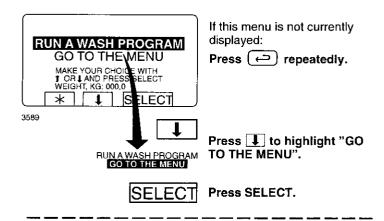
"Main data" is the name given to various functions which apply to the program as a whole. In Standard mode you can control the functions "buzzer at program end", "start program with extraction", and "calculate weight of load". In Advanced mode you can also program the cycle times for gentle action and normal action.

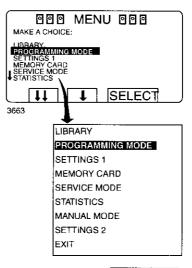
The program name may be up to 80 characters long.

You can give the wash program a new program number between 1 and 990. You can also replace an existing wash program by giving the new program the same number as the existing program. Note that the standard programs supplied with the machine (numbered 991 to 999) cannot be deleted or changed.

When the program has been fully programmed, you can choose either to go on and program another wash program, or to exit programming mode.

To delete a wash program



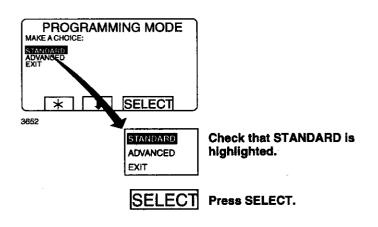


Password protection of programming function-

If required you can implement password protection for the functions **PROGRAMMING** and **SETTINGS 1**. Once you have chosen a password (a four-digit number), both functions will be protected, and accessed using the same password.

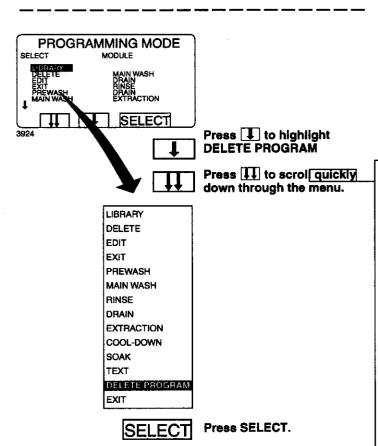
Programming the password is done via the function **SETTINGS 1**, which is described in the section "Settings 1" of the Clarus Control Service manual.

SELECT Press SELECT.



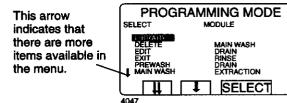
-Standard or Advanced mode?

This function is relevant only when you are creating or modifying a program. When you are deleting an entire program, it makes no difference to the result. You can let STANDARD (the default option) remain highlighted.

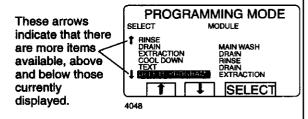


Using $oxdot{\prod}$ and $oxdot{\prod}$ to scroll quickly through \cdot

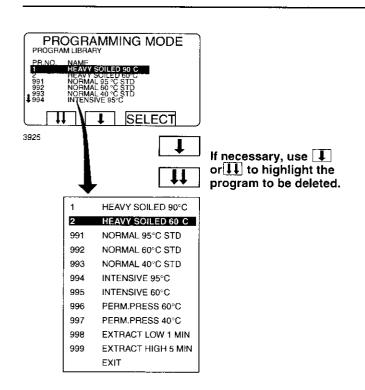
When the top item in a menu is highlighted, you have the option of scrolling down through the menu faster (this works in the same way in all menus where not all items can be displayed at once):



If you press the next portion of the programming menu will be displayed. The last item in that portion of the menu will be highlighted:



Using this feature, you avoid having to press repeatedly to move through the menu item by item. Similarly you can use the whenever the last item on a portion of the menu is highlighted, to move quickly upwards through the menu.



-Standard programs can not be deleted

The nine standard programs 991-999 supplied with the machine can not be deleted.

SELECT Pr

Press SELECT.



If you change your mind and no longer wish to delete this program:

Press any key <u>other than</u> SELECT.

0.5

SELECT

If you do wish to delete this program:

Press SELECT.

1

Choose 1 or 2:

1	HEAVY SOILED 90°C
991	NORMAL 95°C
992	NORMAL 60°C
993	NORMAL 40°C
994	INTENSIVE 95°C
995	INTENSIVE 60°C
996	PERM.PRESS 60°C
997	PERM.PRESS 40°C
998	EXTRACT LOW 1MIN
999	EXTRACT HIGH 5MIN
EXIT	

- 1 To delete more programs:
 - Use to highlight another program to delete, then press SELECT.
- 2 To stop deleting programs:

Press to highlight EXIT.

3926

SELECT

Press SELECT.

To create and write an entirely new program

The "Move back" key

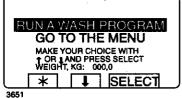


If you find you are in the wrong place, or if you want to undo earlier key presses:

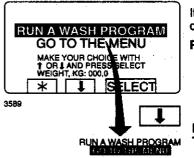
Press the "Move back" key one or more times.

The "Move back" function

Each press of the "Move back" key moves you back one menu, in reverse order. By pressing this key repeatedly you can return to this menu at any time:



Select Programming Mode



If this menu is not currently displayed:

Press ← repeatedly.

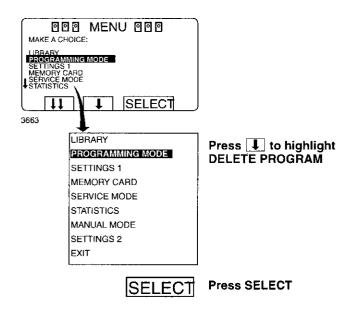
Press 1 to highlight "GO TO THE MENU".

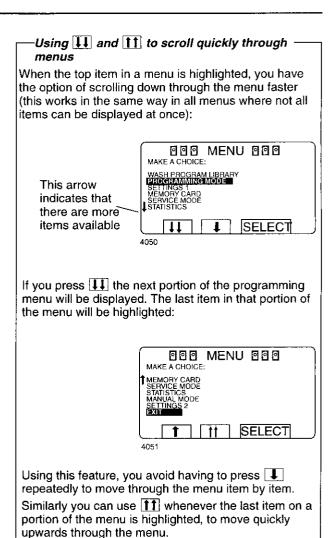
SELECT Press SELECT

Password protection of programming function-

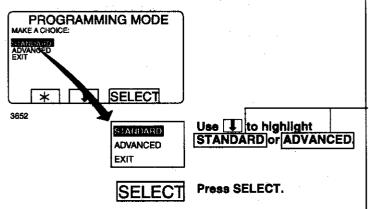
If required you can implement password protection for the functions **PROGRAMMING** and **SETTINGS 1**. Once you have chosen a password (a four-digit number), both functions will be protected, and accessed using the same password.

Programming the password is done via the function **SETTINGS 1**, which is described in the section "Settings 1" of the Clarus Control Service manual.





Select Standard or Advanced mode



-Standard or Advanced mode? -

There are two distinct levels (modes) for programming. In **Standard** mode you can enter all the basic data required for a wash program. Other variables are set automatically using tried-and-tested standard values, which in most cases work without any problem.

In Advanced mode you have a higher degree of control over all aspects of the program. Using Advanced mode does, however, call for a detailed knowledge of the way in which wash programs work, to ensure that all the possibilities available are used correctly.

An example:

Via the modules **Prewash, Main wash, Rinse and Soak**, when using **Standard mode** you have control of the following functions:

Wash time, temperature, fill level, five water intake options, type of drum action during filling - heating - wash, detergent supply from one of five alternatives, ten signals for liquid supply, flushing cold/hot, spray signal.

In Advanced mode you also have control of the following functions:

Temperature hysteresis, max. temperature increase per minute, level hysteresis, drum speeds during filling - heating - wash, and maximum drum acceleration rate.

-if you have selected Standard mode

All Standard mode modules are described in detail in chapter "Program modules, Standard mode".

Even if you have selected **Standard mode** for programming, you still have the option of using **Advanced mode** for programming any given module. Each time you access a different module to work through the questions there, you can choose either Advanced or Standard mode.

- If you have selected Advanced mode

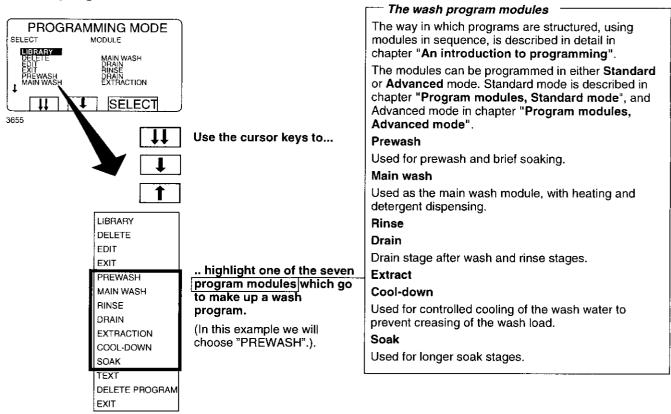
All Advanced mode modules are described in detail in chapter "Program modules, Advanced mode"

If you selected **Advanced mode** at the start of programming, all programming will continue in Advanced mode. You cannot switch back to Standard mode for some modules only.

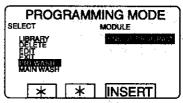
Select program module

SELECT

Press SELECT.



Select position of module in program sequence



Because this is the first module in the new wash program, you do not need to select its position in the program sequence.

3889

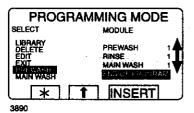
INSERT

Press INSERT.

Position of module in wash program sequence -

Obviously, when you are about to program the first module in a wash program, you have no choice of position in the sequence. When you program subsequent modules, however, you can use these keys:

and to determine the position of the module in the program sequence.

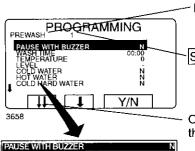


Once you have selected the position, press INSERT. Note that the new module will be inserted **above** (**before**) the position highlighted in the list on the right of the display.

If you want the module to be last in the sequence, press INSERT when END OF PROGRAM is highlighted.

WASHTIME

Answer the questions for the module



Name of module

Sequence number of module

Option to scroll quickly through the meny.

TEMPERATURE LEVEL COLD WATER HOT WATER Ν COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 Ν ACTION DURING FILLING Ν ACTION DURING HEAT ACTION DURING WASH COMPARTMENT 1 DETERGENT 1 TIME 0:00 COMPARTMENT 2 DETERGENT 2 TIME 0:00 COMPARTMENT 3 DETERGENT 3 TIME 0:00 COMPARTMENT 4 N 0:00 DETERGENT 4 TIME COMPARTMENT 5 N 0:00 DETERGENT 5 TIME WATER FLUSH C/H С LIQUIDE DETERGENT 1 0:00 LIQUIDE DETERGENT 2 0:00 LIQUIDE DETERGENT 3 0.00 LIQUIDE DETERGENT 4 0.00 LIQUIDE DETERGENT 5 0:00 LIQUIDE DETERGENT 6 0:00 LIQUIDE DETERGENT 7 0:00 0:00 LIQUIDE DETERGENT 8 LIQUIDE DETERGENT 9 0:00

LIQUIDE DETERGENT 10

LIQUIDE DETERGENT 11

LIQUIDE DETERGENT 12

LIQUIDE DETERGENT 13

DRAIN

EXIT

Use the function key or the numeric keys to answer the various questions.

- Program module sequence numbering

All wash program modules are automatically given sequence numbers to help distinguish them. The first time a module is used it is given the number 1, the second time 2, and so on. For example:

Prewash	1	Extract	1
Drain	1	Rinse	1
Main wash	1	Drain	3
Cool-down	1	Rinse	2
Drain	2	Drain	4
		Extract	2

Different types of question

The questions in the various modules are of four different types, and to be answered in different ways:

Yes/No questions

The function key display shows Y/N, which is a toggle function (the letter to the right of the highlighted question toggles between N and Y each time it is pressed). All Yes/No questions start with No (N) as the default value.

Drum action questions

The function key display shows [-/G/N,] which is a toggle function (the letter to the right of the highlighted question toggles from - to G to N and so on, each time it is pressed).

- = drum at a standstill

G = gentle action

N = normal action

All questions of this type start with normal action (N) as the default value.

Cold/hot water

Selection of water temp, for flushing detergent compartment.

Water level questions - standard mode

The function key display shows \(\begin{align*} \b

= No water filling

L = Low water level

M = Medium water level

H = High water level

All questions of this type have No water filling (-) as a preprogrammed value.

Times, temperatures, levels - advanced mode

To answer these questions, use the numeric keys. The number of digits required will vary.

If you make a mistake while entering digits:

Press ERASE one or several times.

Y/N -/G/N C/H

0:00

0:00

0:00

0:00

Ν

Yes/No questions

Drum action

Cold or hot water

L/M/H

Water level - standard mode

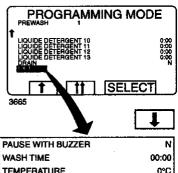
 $\begin{array}{c|c}
1 & 2 & 3 \\
\hline
4 & 5 & 6
\end{array}$

Times, temperatures, levels - advanced mode

Press to move on to the next question.



You can go back and change a question you



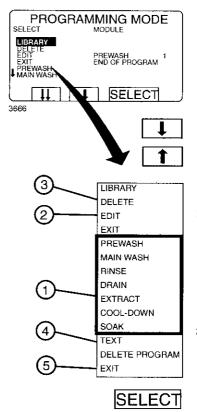
Once you have finished entering all the values:

Press to highlight "EXIT".

	1
PAUSE WITH BUZZER	N
WASH TIME	00:00
TEMPERATURE	0°C
LEVEL	
COLD WATER	N
HOT WATER	N:
COLD HARD WATER	N
WATER FROM TANK 1	N
WATER FROM TANK 2	N
WATER FROM TANK 3	N
ACTION DURING FILL	N
ACTION DURING HEAT	N
ACTION DURING WASH	N
COMPARTMENT 1	N
DETERGENT 1 TIME	0:00
COMPARTMENT 2	N
DETERGENT 2 TIME	0:00
COMPARTMENT 3	N
DETERGENT 3 TIME	0:00
COMPARTMENT 4	N
DETERGENT 4 TIME	0:00
COMPARTMENT 5	N
DETERGENT 5 TIME	0:00
WATER PLUSH CH	C
LIQUIDE DETERGENT 1	0:00
LIQUIDE DETERGIENT 2	0:00
LIQUIDE DETERGENT 3	0:00
LIQUIDE DETERGIENT 4	0:00
LIQUIDE DETERGENT 5	0:00
LIQUIDE DETERGENT 6	0:00
LIQUIDE DETERGENT 7	0:00
LIQUIDE DETERGENT 8	0:00
LIQUIDE DETERGENT 9	0:00
LIQUIDE DETERGENT 10	0:00
LIQUIDE DETERGENT 11	0:00
LIQUIDE DETERGENT 12	0:00
LIQUIDE DETERGENT 13	0:00
DRAIN	N
FXIT	

SELECT Press SELECT.

Decide how you wish to continue programming



Choose 1, 2, 3, 4 or 5:

1 Continue programming new program modules:

Highlight one of the seven program modules.

Press SELECT.

Continue answering questions as described earlier.

2 Modify an existing module:

Highlight EDIT and press SELECT. Then follow the instructions in chapter "To program on the basis of an existing program" section "To change data in a program module".

3 Delete a module:

Highlight DELETE and press SELECT. Then follow the instructions in chapter "To program on the basis of an existing program" section "To delete a module".

4 Enter text about the program:

Highlight TEXT and then press SELECT. Then follow the instructions in section "Enter text about the program".

5 Conclude programming:

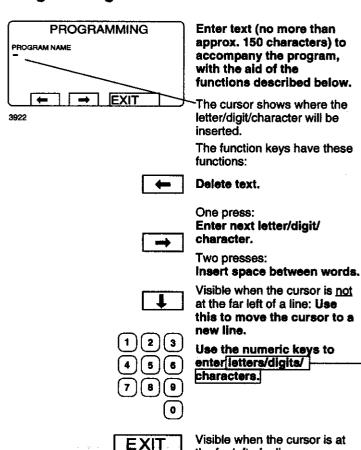
Follow the instructions in section "Conclude programming".

"TEXT" means more information

Before you run a wash program, by pressing TEXT, the display can show a text which gives more information about the program. This can be helpfull to be able to choose correct wash program. The same text can also be shown during the wash cycle.

The text which can be used can consist of max. 150 digits and can be programmed in this function.

Programming text



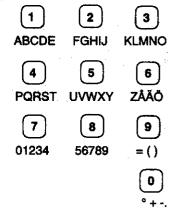
the far left of a line:

entering text.

Use this to exit (conclude)

How to enter letters/digits/other characters

Letters, digits and other characters can be inserted using the numeric keypad. Each of the numeric keys gives access to several characters (3-5 per key), as follows:



The first time you press a given key, the first character available through that key will appear on the display. One press on 1 produces A. One press on 9 produces =.

Simply press the relevant key the required number of times until the character you want appears on the display. For example, to insert the letter C, press key 1. three times. To insert:) (i.e. the end bracket), press 9 three times.

When the character you want is on the display, press to insert the next character.

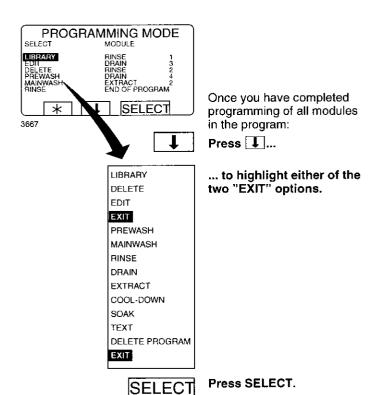
To insert a **space** between words, simply press \Rightarrow a second time.

To **delete** a character, press Press it repeatedly to delete several characters.

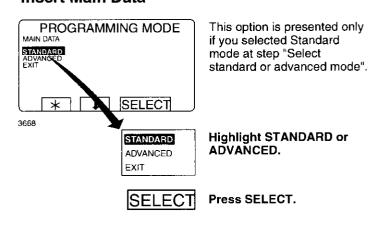
To start a new line press 🚺.

To end entering text, press to bring the cursor to the far left of a new line. Then press EXIT

Conclude programming



Insert Main Data



- What is Main Data? –

"Main Data" is the name given to various functions which influence the entire wash program.

-Standard or Advanced mode?

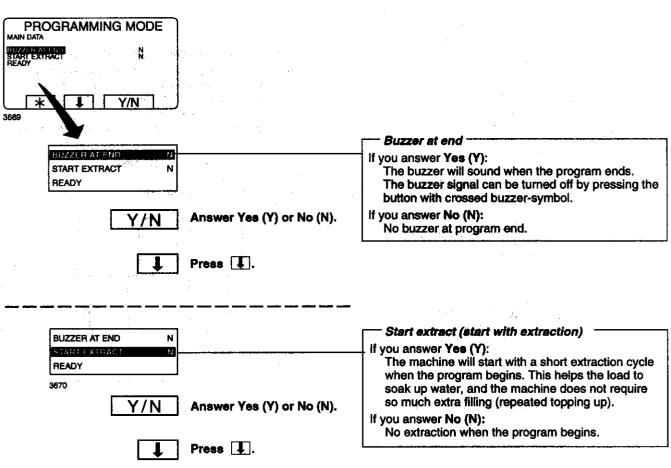
Using **Standard** mode (see section Main data, standard mode) you can control the following functions:

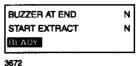
Buzzer at program end, start program with extraction, calculate weight of load.

Using **Advanced** mode (see section Main data, advanced mode) you can also control the following functions:

Cycle times for gentle action and normal action.







Once you have answered all the questions, highlight READY, then:

SELECT Press SELECT.

Main data, advanced mode

The first three questions of Advanced mode are the same as in Standard mode, see section "Main data, standard mode.

BUZZER AT END N
START EXTRACT N
GENTLE ONTIME SEC 3
GENTLE OFF TIME SEC 12
NORMAL ON TIME SEC 3
READY

3892

Use the machine key to enter the required value.

If wrong digits are given: **Press ERASE.**

1

When ready **Press** .

Here you can determine the precise structure of drum action (both "gentle" and "normal" action), by setting the individual lengths of time the drum is to rotate ("on-time") and be at a standstill ("off-time").

The values displayed initially are those recommended by supplier.

Off-time On-time

Drum action, right-hand rotation

Time

Drum action "on-times" and "off-times"

BUZZER AT END N
START EXTRACT N
GENTLE ON TIME SEC 3
GENTLE OFF TIME SEC 12
NORMAL ON TIME SEC 12
NORMAL OFF TIME SEC 3
READY

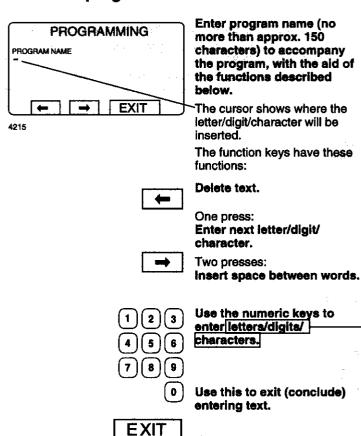
Once you have answered all the questions, highlight READY, then:

3894

SELECT

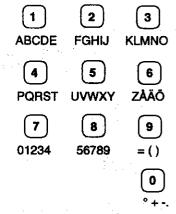
Press SELECT.

Insert the program name



How to enter letters/digits/other characters

Letters, digits and other characters can be inserted using the numeric keypad. Each of the numeric keys gives access to several characters (3-5 per key), as follows:



The first time you press a given key, the first character available through that key will appear on the display. One press on 1 produces A. One press on 9 produces =.

Simply press the relevant key the required number of times until the character you want appears on the display. For example, to insert the letter C, press key 1. three times. To insert:) (i.e. the end bracket), press 9 three times.

When the character you want is on the display, press to insert the next character.

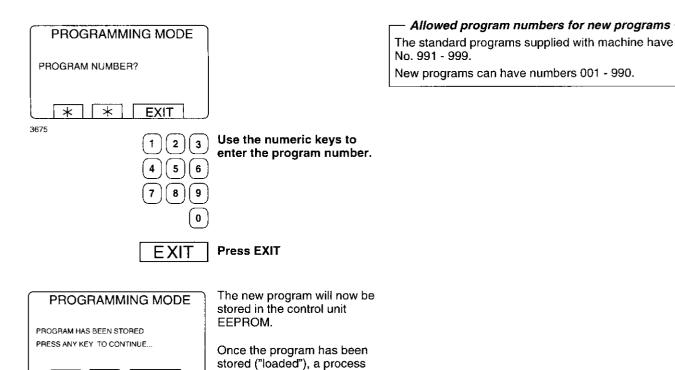
To insert a **space** between words, simply press a second time.

To delete a character, press — Press it repeatedly to delete several characters.

To start a new line press .

To end entering text, press to bring the cursor to the far left of a new line. Then press EXIT

Insert the program number

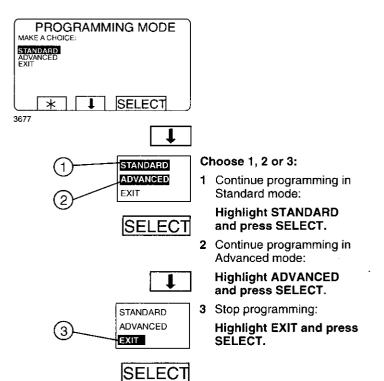


Press any key.

which takes only a matter of seconds, the display will look like this (illustration, left).

Continue programming or stop programming

6



To program on the basis of an existing program

The "Move back" key



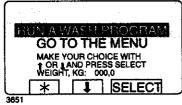
3627

If you find you are in the wrong place, or if you want to undo earlier key presses:

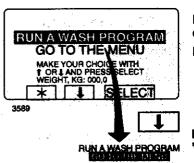
Press the "Move back" key one or more times.

The "Move back" function

Each press of the "Move back" key moves you back one menu, in reverse order. By pressing this key repeatedly you can return to this menu at any time:



Select programming mode



If this menu is not currently displayed:

Press (-) repeatedly.

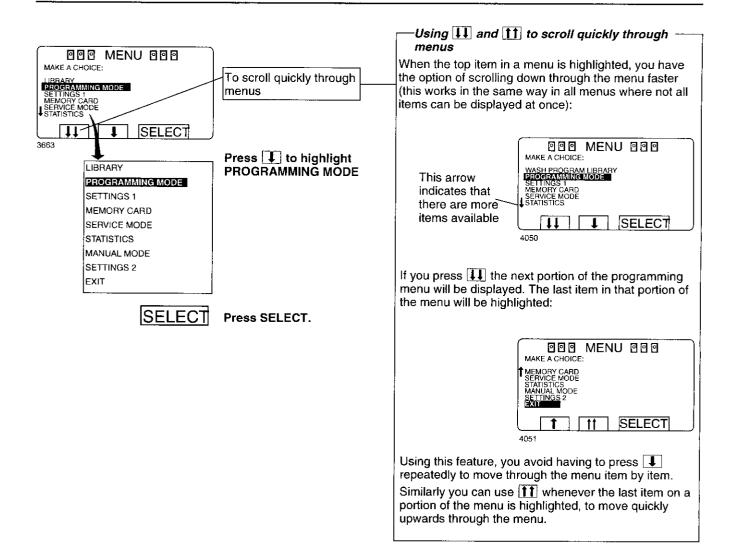
Press 🛑 to highlight "GO TO THE MENU".

ELECT Press SELECT.

Password protection of programming function-

If required you can implement password protection for the functions PROGRAMMING and SETTINGS 1. Once you have chosen a password (a four-digit number), both functions will be protected, and accessed using the same password.

Programming the password is done via the function **SETTINGS 1**, which is described in the section "Settings 1" of the Clarus Control Service manual.

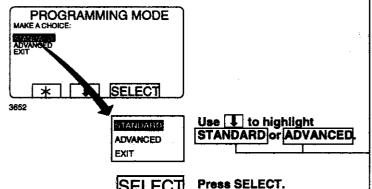


Select Standard or Advanced mode

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-Standard or Advanced mode? —

There are two distinct levels (modes) for programming. In **Standard** mode you can enter all the basic data required for a wash program. Other variables are set automatically using tried-and-tested standard values, which in most cases work without any problem.

In Advanced mode you have a higher degree of control over all aspects of the program. Using Advanced mode does, however, call for a detailed knowledge of the way in which wash programs work, to ensure that all the possibilities available are used correctly.

An example:

Via the modules **Prewash**, **Main wash**, **Rinse and Soak**, when using **Standard mode** you have control of the following functions:

Wash time, temperature, fill level, five water intake options during filling, type of drum action during filling - heating - wash, detergent supply from one of five alternatives, ten signals for liquid supply, flushing cold/hot, spray signal.

In Advanced mode you also have control of the following functions:

Temperature hysteresis, max. temperature increase per minute, level hysteresis, drum speeds during filling - heating - wash, and maximum drum acceleration rate.

-If you have selected Standard mode -

All Standard mode modules are described in detail in chapter "Program modules, Standard mode".

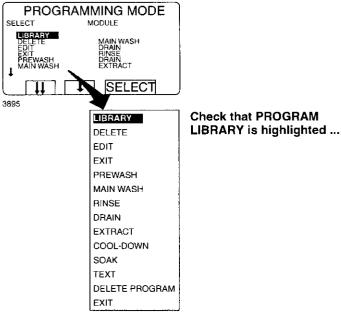
Even if you have selected Standard mode for programming, you still have the option of using Advanced mode for programming any given module. Each time you access a different module to work through the questions there, you can choose either Advanced or Standard mode.

- If you have selected Advanced mode -

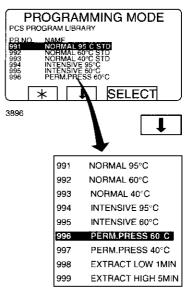
All Advanced mode modules are described in detail in chapter "Program modules, Advanced mode".

If you selected **Advanced mode** at the start of programming, all programming will continue in Advanced mode. You cannot switch back to Standard mode for some modules only.

Select the existing program to adapt



SELECT ... and press SELECT.



Use 1 to highlight the program you want to adapt (such as 996 PERM.PRESS 60°C).

SELECT Press SELECT.

What is the program library?

The program library lists all wash programs, both user and standard programs, showing their program numbers and names, for example:

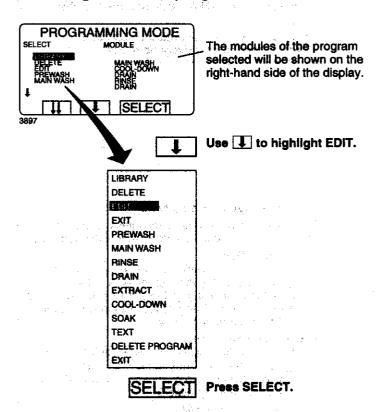
1	OWN PROG. 40 DEGREES
2	OWN PROG. 60 DEGREES
3	OWN PROG. 90 DEGREES
991	NORMAL 95°C
992	NORMAL 60°C
993	NORMAL 40°C
994	INTENSIVE 95°C
995	INTENSIVE 60°C
996	PERM.PRESS 60°C
997	PERM.PRESS 40°C
998	EXTRACT LOW 1 MIN
999	EXTRACT HIGH 5 MIN

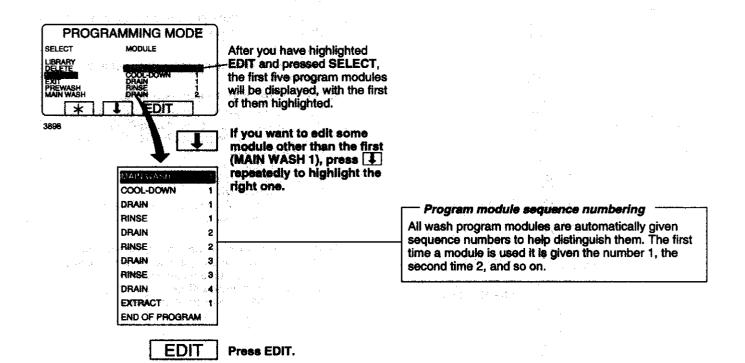
Each time a new program is stored in the machine program memory, its number and name will also be inserted automatically into the program library.

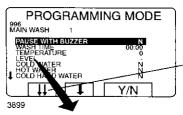
The program library can be used:

- When programming an existing program, which shall be modified.
- When programming a new program with an old as background.
- · When choosing a suitable wash program.

To change data in a program module







Option to scroll quickly through the meny.

The wash program modules

All modules and module questions are described in the chapters:

- "Program modules, standard mode" and
- "Program modules, advanced mode".

PAUSE WITH BUZZER	Ŋ
WASHTIME	00:00
TEMPERATURE	o°C
LEVEL	-
COLD WATER	N
HOT WATER	N
COLD HARD WATER	N
WATER FROM TANK 1	N
WATER FROM TANK 2	N
WATER FROM TANK 3	N
ACTION DURING FILL	N.
ACTION DURING HEAT	N:
ACTION DURING WASH	N
COMPARTMENT 1	N
DETERGENT 1 TIME	0:00
COMPARTMENT 2	N
DETERGENT 2 TIME	0:00
COMPARTMENT 3	N
DETERGENT 3 TIME	0:00
COMPARTMENT 4	N
DETERGENT 4 TIME	0:00
COMPARTMENT 5	N
DETERGENT 5 TIME	0:00
WATER FLUSH C/H	С
LIQUIDE DETERGENT 1	0:00
LIQUIDE DETERGENT 2	0:00
LIQUIDE DETERGENT 3	0:00
LIQUIDE DETERGENT 4	0:00
LIQUIDE DETERGENT 5	0:00
LIQUIDE DETERGENT 6	0:00
LIQUIDE DETERGENT 7	0:00
LIQUIDE DETERGENT 8	0:00
LIQUIDE DETERGENT 9	0:00
LIQUIDE DETERGENT 10	0:00
LIQUIDE DETERGENT 11	0:00
LIQUIDE DETERGENT 12	0:00
LIQUIDE DETERGENT 13	0:00
DRAIN	N
EXIT	

Use the function key or the numeric keys to alter the answers to the various questions.

Different types of questions

The questions in the various modules are of four different types, and to be answered in a different way:

Yes/No questions

The function key display shows Y/N, which is a toggle function (the letter to the right of the highlighted question toggles between N and Y each time it is pressed). All Yes/No questions start with No (N) as the default value.

Drum action questions

The function key display shows -/G/N, which is a toggle function (the letter to the right of the highlighted question toggles from - to G to N and so on, each time it is pressed).

- = drum at a standstill

G = gentle action

N = normal action

All questions of this type start with normal action (N) as the default value.

Cold/hot water

Selection of water temp, for flushing detergent compartment.

Water level questions - standard mode

The function key display shows L/M/H and is a toggle function (the letter to the right of the highlighted question toggles from L, M to H each time it is pressed).

L = Low water level

M = Medium water level

H = High water level

All questions of this type have Low level (L) as a preprogrammed value.

Times, temperatures, levels -advanced mode

To answer these questions, use the numeric keys. The number of digits required will vary.

If you pressed wrong digits:

Press ERASE once or serveral times.

Yes/No questions

·/G/N Drum action

C/H Cold or hot water

/M/HWater level - standard mode

> Times, temperatures, levels advanced mode

0

Press I to move on to the next question.

You can go back and change a question you have answered already by pressing 1 repeatedly.

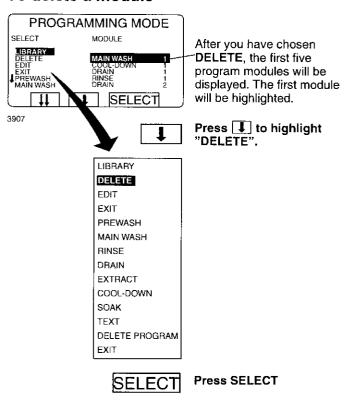
Once you have finished modifying values as required:

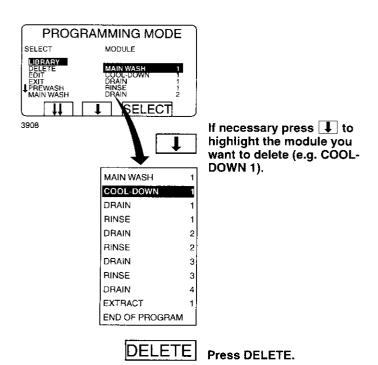
PAUSE WITH BUZZER	N
WASH TIME	00:00
TEMPERATURE	0°C
LEVEL	
COLD WATER	N
HOT WATER	N
COLD HARD WATER	N
WATER FROM TANK 1	N
WATER FROM TANK 2	N
WATER FROM TANK 3	N
ACTION DURING FILL	N
ACTION DURING HEAT	N ₂
ACTION DURING WASH	N
COMPARTMENT 1	N
DETERGENT 1 TIME	0:00
COMPARTMENT 2	N
DETERGENT 2 TIME	0:00
COMPARTMENT 3	N
DETERGENT 3 TIME	0:00
COMPARTMENT 4	N
DETERGENT 4 TIME	0:00
COMPARTMENT 5	N
DETERGENT 5 TIME	0:00
WATER FLUSH C/H	С
LIQUIDE DETERGENT 1	0:00
LIQUIDE DETERGENT 2	0:00
LIQUIDE DETERGENT 3	0:00
LIQUIDE DETERGENT 4	0:00
LIQUIDE DETERGENT 5	0:00
LIQUIDE DETERGENT 6	0:00
LIQUIDE DETERGENT 7	0:00
LIQUIDE DETERGENT 8	0:00
LIQUIDE DETERGENT 9	0:00
LIQUIDE DETERGENT 10	0:00
LIQUIDE DETERGENT 11	0:00
LIQUIDE DETERGENT 12	0:00
LIQUIDE DETERGENT 13	0:00
DRAIN	N

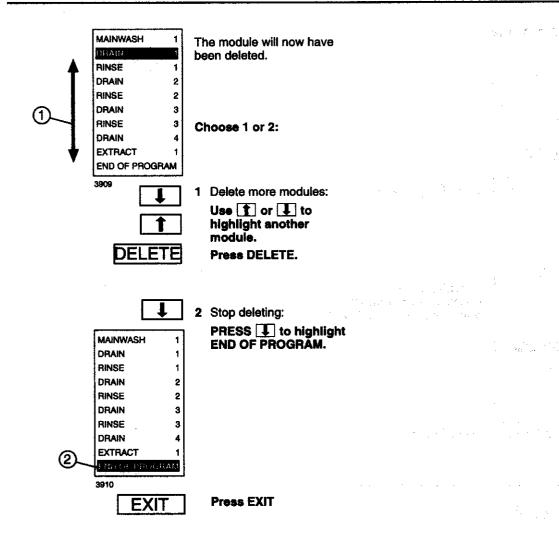
SELECT Press SELECT.

3900

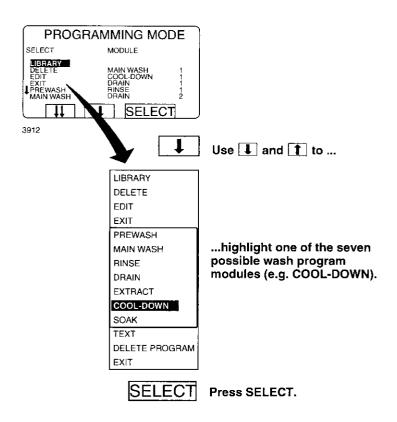
To delete a module

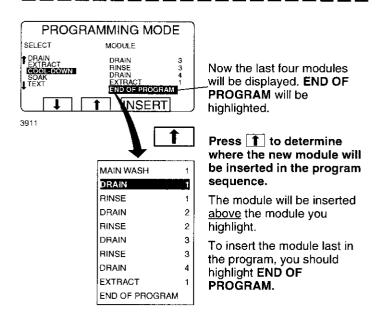






To insert a new module



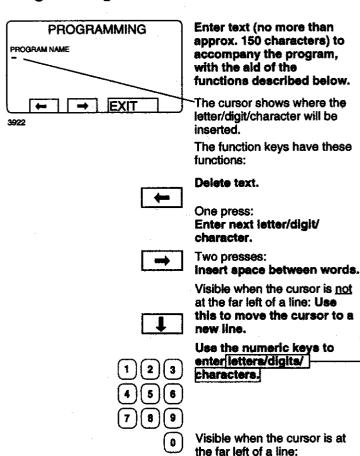


INSERT

Now you can answer the questions as described in chapter "To create and write an entirely new program", section "Select position of modle in program sequence" and following sections.

Press INSERT.

Programming text



EXIT

Use this to exit (conclude)

entering text.

How to enter letters/digits/other characters

Letters, digits and other characters can be inserted using the numeric keypad. Each of the numeric keys gives access to several characters (3-5 per key), as follows:

1 2 3
ABCDE FGHIJ KLMNO
4 5 6
PQRST UVWXY ZÅÄÖ
7 8 9
01234 56789 = ()
0
°+-

The first time you press a given key, the first character available through that key will appear on the display. One press on 1 produces A. One press on 9 produces =

Simply press the relevant key the required number of times until the character you want appears on the display. For example, to insert the letter C, press key 1. three times. To insert:) (i.e. the end bracket), press 9 three times.

When the character you want is on the display, press to insert the next character.

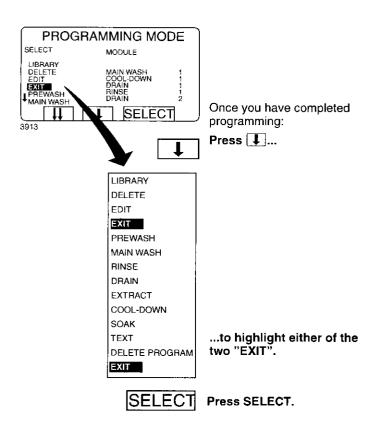
To insert a **space** between words, simply press a second time.

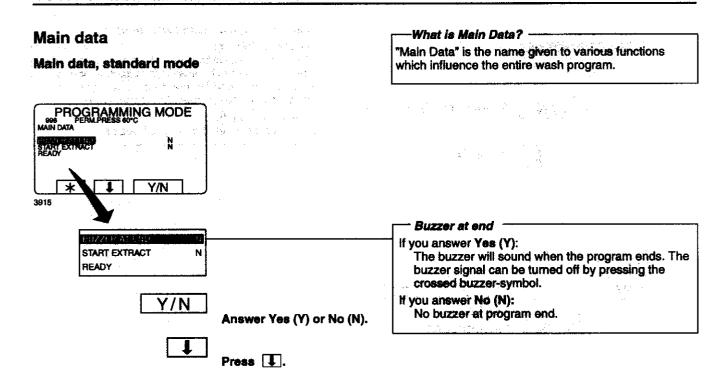
To **delete** a character, press — Press it repeatedly to delete several characters.

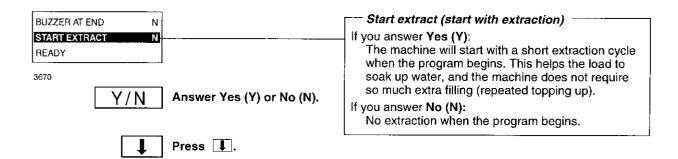
To start a new line press 耳.

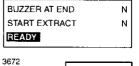
To end entering text, press to bring the cursor to the far left of a new line. Then press EXIT

Conclude programming





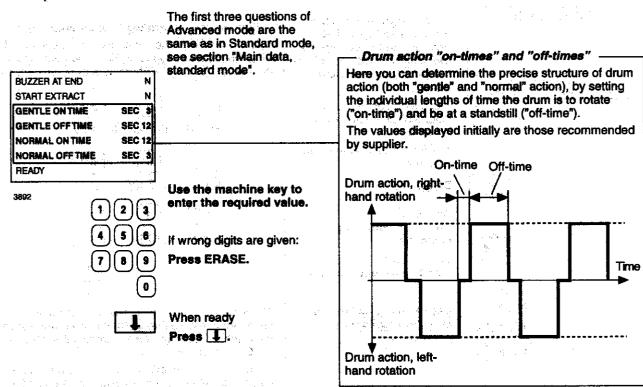




Once you have answered all the questions, highlight READY, then:

SELECT Press SELECT.

Main data, advanced mode



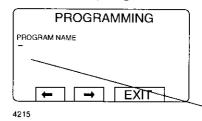
BUZZER AT END START EXTRACT GENTLE ON TIME SEC GENTLE OFF TIME SEC 12 NORMAL ON TIME SEC 12 NORMAL OFF TIME SEC DE ADV

Once you have answered all the questions, highlight READY, then:

IS ELECT

Press SELECT.

Insert the program name



Enter program name (no more than approx. 150 characters) to accompany the program, with the aid of the functions described below.

The cursor shows where the letter/digit/character will be inserted.

The function keys have these functions:

-

Delete text.

One press:

Enter next letter/digit/ character.

→

Two presses:

Insert space between words.

1 2 3

Use the numeric keys to enter letters/digits/ characters.

8 9

Use this to exit (conclude) entering text.



How to enter letters/digits/other characters

Letters, digits and other characters can be inserted using the numeric keypad. Each of the numeric keys gives access to several characters (3-5 per key), as follows:

1 2 3
ABCDE FGHIJ KLMNO
4 5 6
PQRST UVWXY Z
7 8 9

56789

01234

° + ~.

The first time you press a given key, the first character available through that key will appear on the display. One press on 1 produces A. One press on 9 produces =.

Simply press the relevant key the required number of times until the character you want appears on the display. For example, to insert the letter **C**, press key **1**. three times. To insert:) (i.e. the end bracket), press **9** three times.

When the character you want is on the display, press to insert the next character.

To insert a **space** between words, simply press a second time.

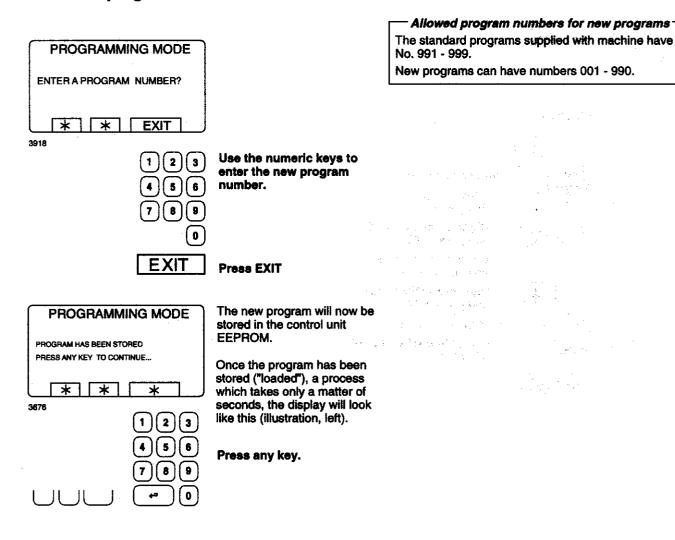
To **delete** a character, press — Press it repeatedly to delete several characters.

To start a new line press .

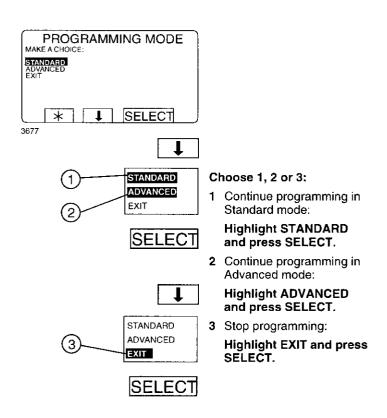
To end entering text, press to bring the cursor to the far left of a new line. Then press EXIT

Note: The state of the state of the second sta

Insert the program number

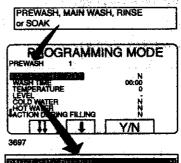


Continue programming or stop programming



Program modules, Standard mode

The Prewash, Main wash, Rinse, and Soak, Standard mode



To access this function, see chapter "To create and write an entirely new program.

WASH TIME 00:00 TEMPERATURE LEVEL COLD WATER HOT WATER N e regist in COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT ACTION DURING WASH COMPARTMENT 1 DETERGENT 1 TIME 0:00 COMPARTMENT 2 0:00 DETERGENT 2 TIME COMPARTMENT 3 DETERGENT 3 TIME 0:00 COMPARTMENT 4 DETERGENT 4 TIME 0:00 COMPARTMENT 5 0:00 DETERGENT 5 TIME WATER FLUSH C/H Ç 0:00 LICHIDE DETERGENT 1 LIQUIDE DETERGENT 2 0:00 LIQUIDE DETERGENTS 0:00 LIQUIDE DETERGENT 4 0:00 0:00 LIQUIDE DETERGENT 5 LIQUIDE DETERGENT 6 0:00 LIQUIDE DETERGENT 7 0:00 0:00 LIQUIDE DETERGENT 8 LIQUIDE DETERGENT 9 0:00 LIQUIDE DETERGENT 10 0:00 LIQUIDE DETERGENT 11 በብስ LIQUIDEDETERGENT 12 LIQUIDE DETERGENT 13 0:00 DRAIN EXIT

an ili ka ji<mark>laga Jara</mark> a jaman ja ili na

Answer the various questions. Press 1 to move on to the next question.

AND ASSESSED.

You can go back and change questions already answered by pressing 1 repeatedly.

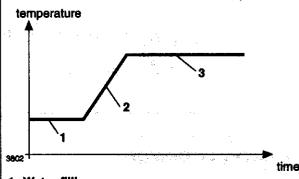
The module structure

The questions are identical for the Prewash, Main wash and Rinse modules.

Soak can be programmed for a longer time (up to 27 hours and 46 min.) Other modules are max 1 hour.

and which is the first of the second

The module consists of three different parts:



Water filling

The motor may be at a standstill, on gentle action or normal action. Detergent may be dispensed.

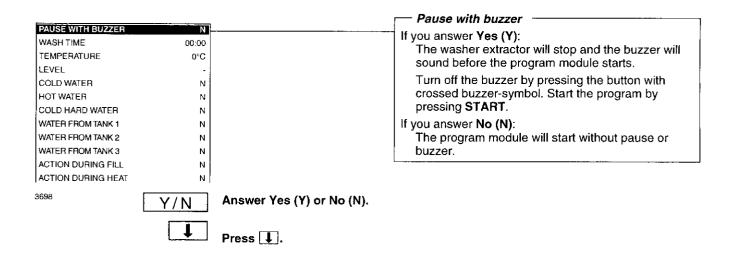
2 Water heating

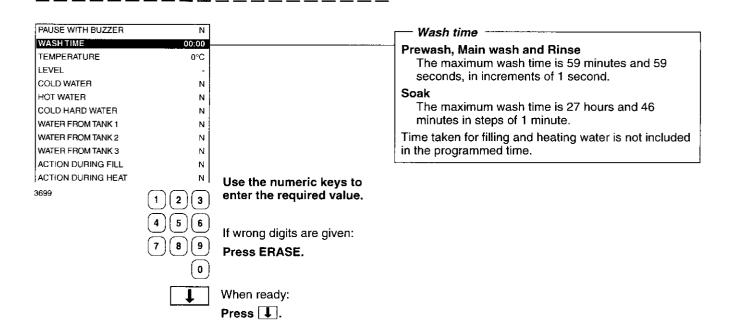
The motor may be at a standstill, on gentle action or normal action.

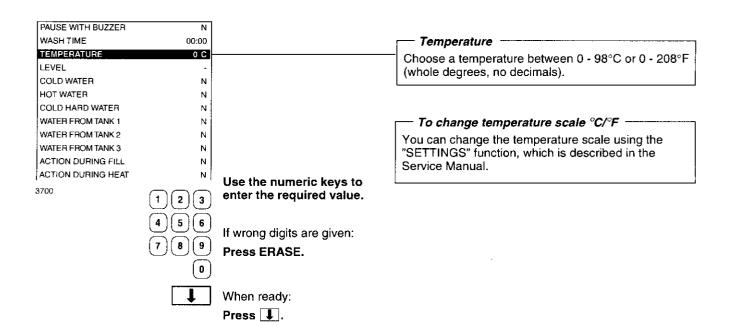
If heating is not programmed the program advances to normal action.

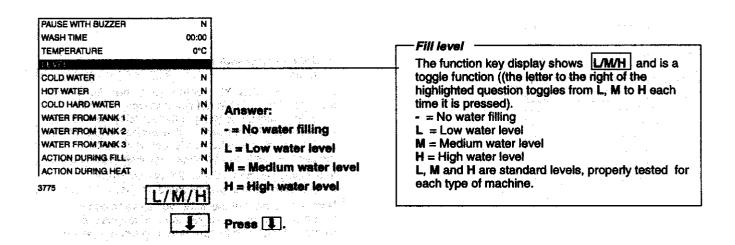
3 Motor action at correct temperature and water

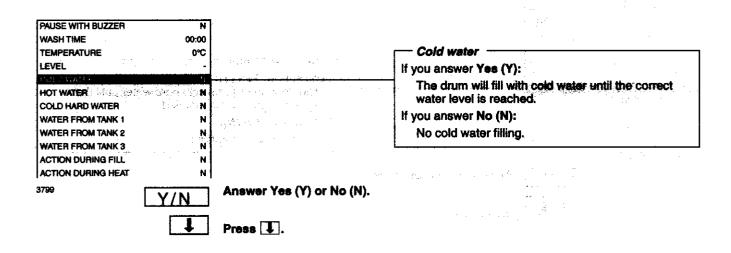
The motor may be at a standstill, on gentle action or normal action. Temperature and water level are monitored and can be adjusted when neccessary.



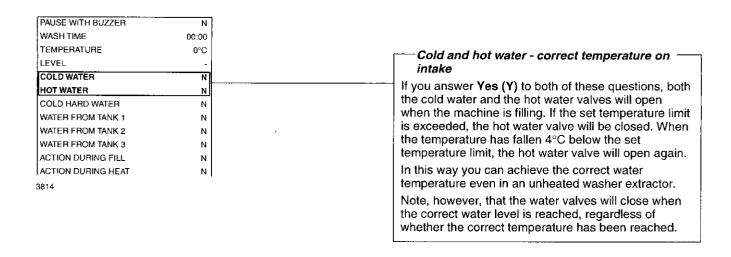


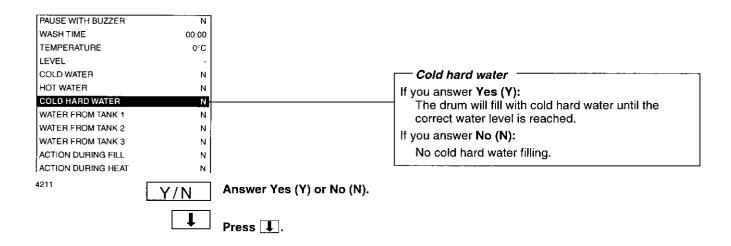


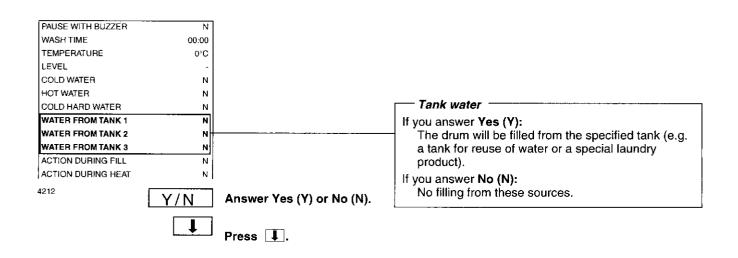


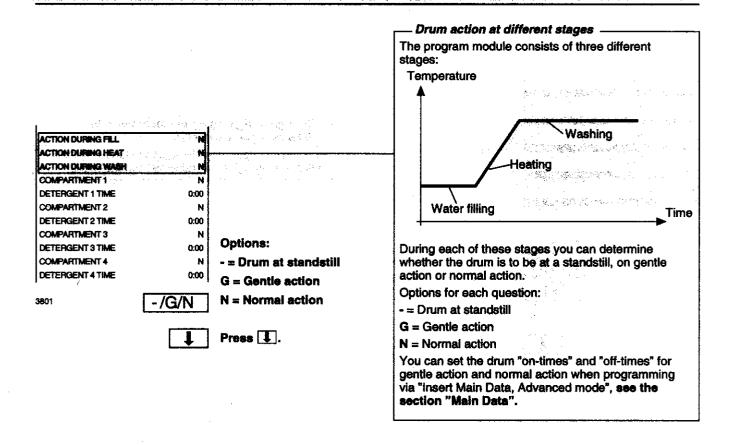


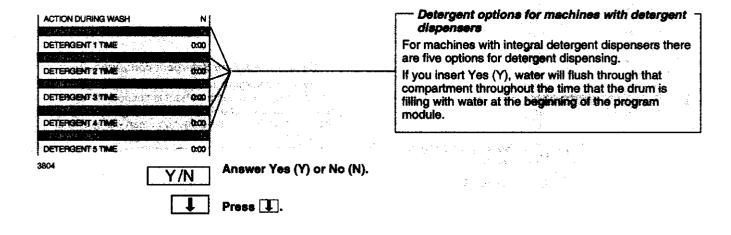
PAUSE WITH BUZZER	N		
WASHTIME	00:00		
TEMPERATURE	୦°C		•
LEVEL		and the second of the second o	Hot water
COLD WATER	N	the second secon	If you answer Yes (Y):
HOT GATER			The drum will fill with hot water until the correct
COLD HARD WATER			water level is reached.
WATER FROM TANK 1		Baltania (1970)	
WATER FROM TANK 2	N	* * * * * * * * * * * * * * * * * * * *	If only hot water valve is open and the water
WATER FROM TANK 3	N	Land State Control of the Control of	temperature is higher than the programmed, the
ACTION DURING FILL	La Strack 1	and the first of the first of	cold water valve will automatically open to adjust
ACTION DURING HEAT	n kan N		the temperature.
	Y/N	Answer Yes (Y) or No (N).	If you answer No (N): No hot water filling.
	1	Press I.	

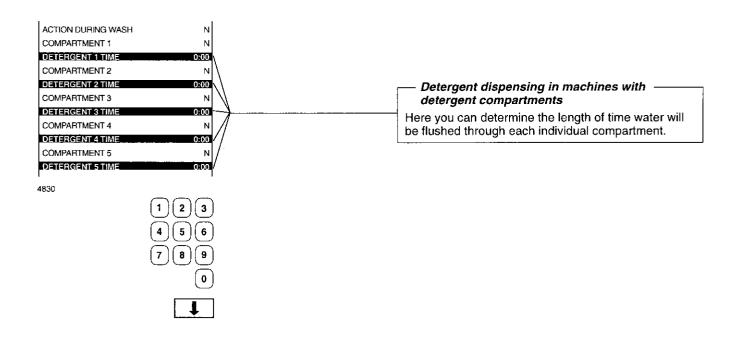


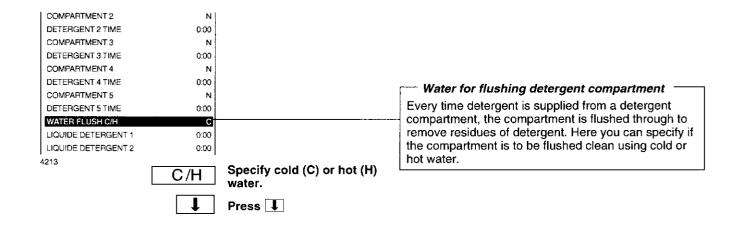




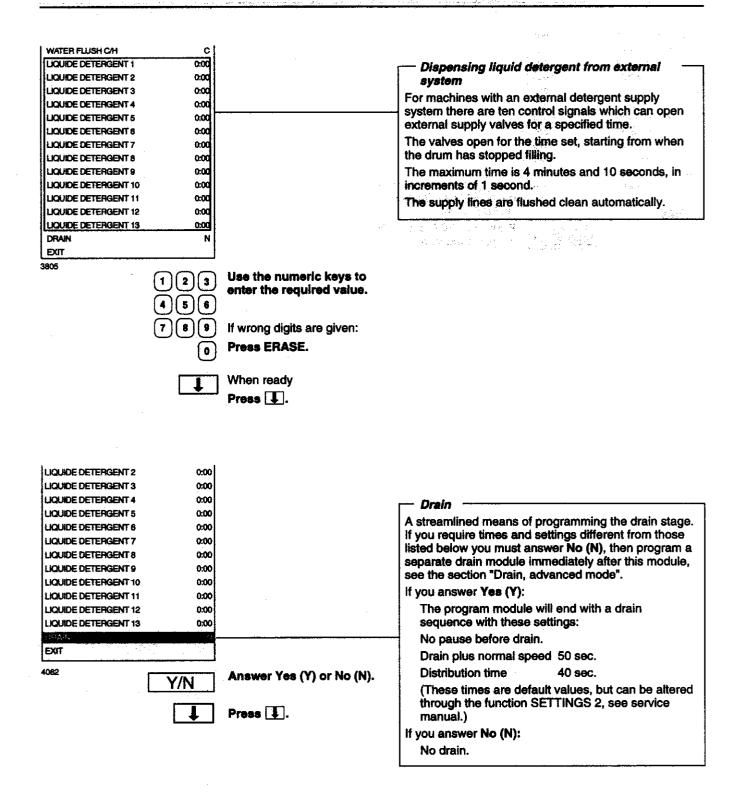








** Program modules, standard



Program modules, standard mode

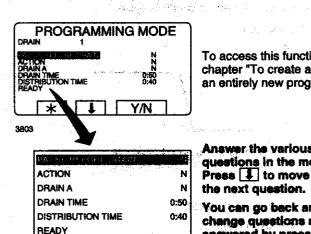
3813	
EXIT	
DRAIN	N
LIQUIDE DETERGENT 13	0:00
LIQUIDE DETERGENT 12	0:00
LIQUIDE DETERGENT 11	0:00
LIQUIDE DETERGENT 10	0:00
LIQUIDE DETERGENT 9	0:00
LIQUIDE DETERGENT 8	0:00
LIQUIDE DETERGENT 7	0:00
LIQUIDE DETERGENT 6	0:00
LIQUIDE DETERGENT 5	0:00
LIQUIDE DETERGENT 4	0:00
LIQUIDE DETERGENT 3	0:00
LIQUIDE DETERGENT 2	0:00

Once you have answered all the questions, highlight READY, then:

SELECT

Press SELECT to exit the program module.

Drain, standard mode



To access this function, see chapter "To create and write an entirely new program".

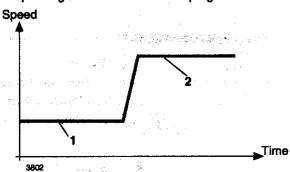
galengija minugga i najvija se se

Answer the various questions in the module. Press 1 to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

The module structure

Drain module can consist of part 1 or 2, or both 1 and 2 depending on how one wants the program:



1 Drain time

The drain will be open. The motor may be at a standstill, on gentle action or normal action. During this time the drum water will be discharged. If this time is set to 0 the drain module will only consist of distribution time.

2 Distribution time

The drain will be open. The motor runs at distribution speed. During this time the wash load will be distributed evenly around the walls of the

If this time is set to 0 the drain module will only consist of draining time.

1 2 4 4	And the second s
PACINE TRACTOR (MAY)	
ACTION	N
DRAIN A	N
DRAIN TIME	0:50
DISTRIBUTION TIME	0:40
READY	
3909	

Answer Yes (Y) or No (N).

- Pause before drain ·

(4) からい メタップをいた。まして、裏面がない。

If you answer Yes (Y):

The washer extractor will stop and the buzzer will sound before the drain opens.

Turn off the buzzer by pressing the button with crossed buzzer-symbol. Start the program by pressing START.

If you answer No (N):

The program module will open, with no pause.

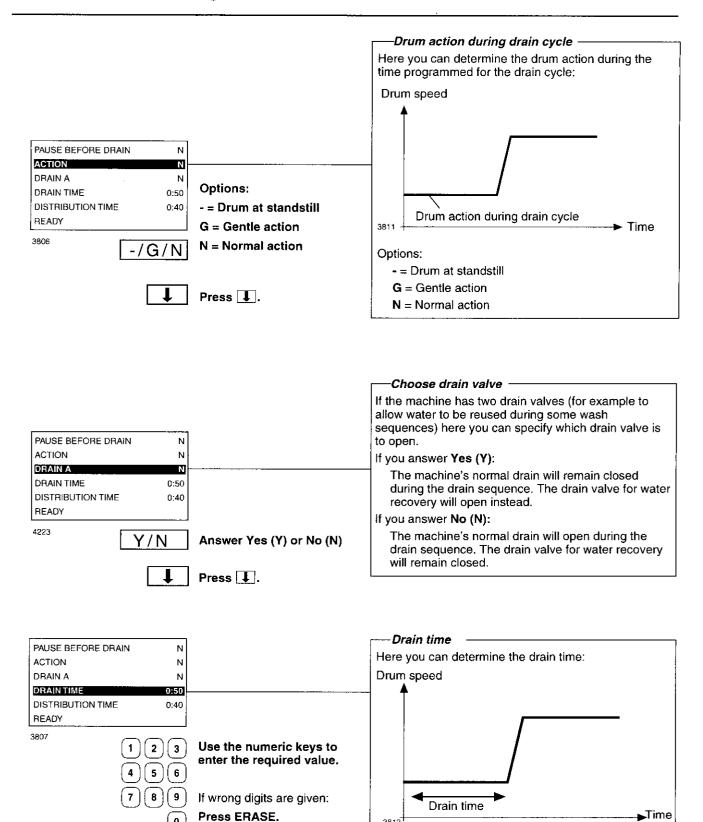
All the second of the second o

and the second of the second o

The distribution of the di

and the supplication of th

Press I.

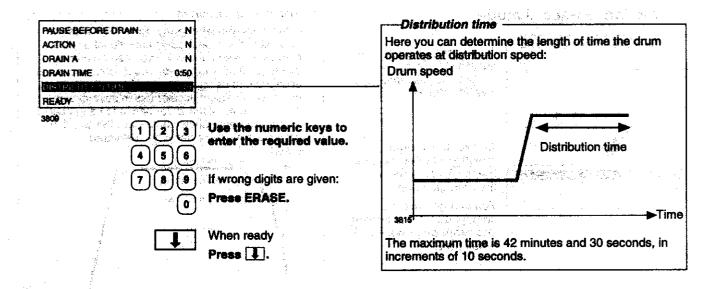


When ready

Press 👃 .

The maximum time is 42 minutes and 30 seconds, in

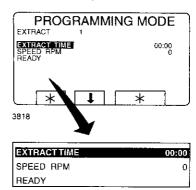
increments of 10 seconds.



DRAIN A		in age N	<mark>sti</mark> m (n. 1919). 1 4 (n. 1919).
DRAIN TIME DISTRIBUTION	ON TIME	0:50 0:40	Once you have answered all
3810			the questions, highlight READY, then:
3610	SE	LECT	Press SELECT to exit the program module.

randa, en la lettra de en la legaleta (la estrada de la legaleta). La la espara la legaleta de la laberta trata de la espara la la legaleta de la legaleta de la legaleta de la e La la espara la la la la espara de la laberta de la la la la espara de la la

Extraction, Standard mode



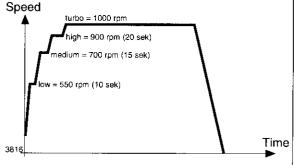
To access this function, see sections "To start a wash program from the program library" - "Pause".

Answer the various questions in the module. Press to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

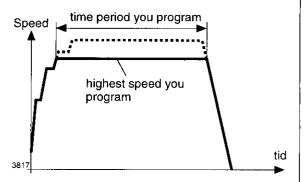
The module structure

For machines with frequency-controlled motors:
The extraction time module consists of a single extraction period, for which you can determine extraction time and speed. The machine does not accelerate to its highest speed immediately, however. Instead it accelerates in several steps, because some of the water needs to be extracted at lower speeds. Shown below are the standard values the machine has when delivered:

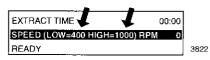


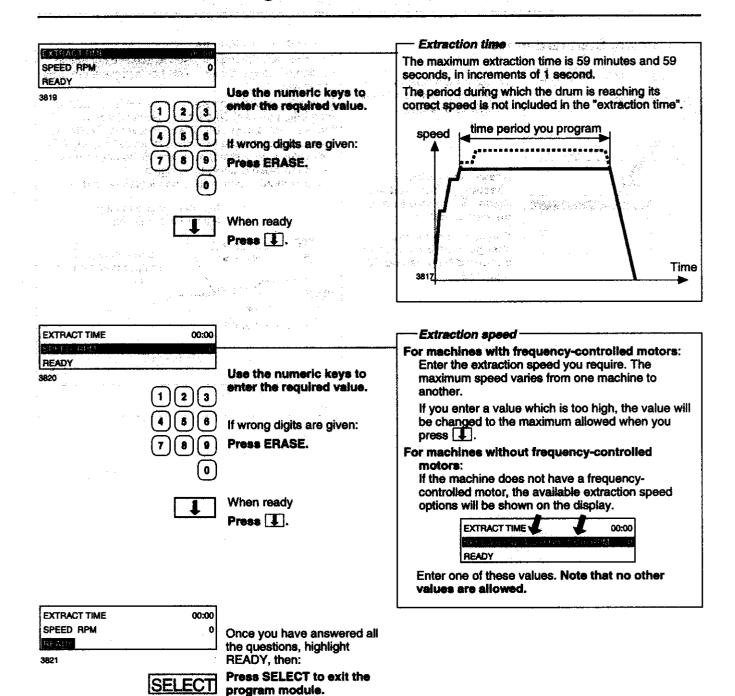
If you program a low (maximum) extraction speed, the number of acceleration steps at the beginning of extraction may be reduced.

The time you program is the period the machine will run at its highest speed.

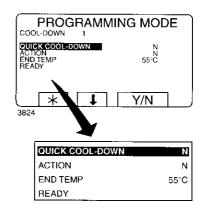


For machines without frequency-controlled motors you must choose one of the extraction speed options shown on the display.





Cool-down, Standard mode



To access this function, see chapter "To create and write an entirely new program".

Answer the various questions in the module. Press to move on to the next question.

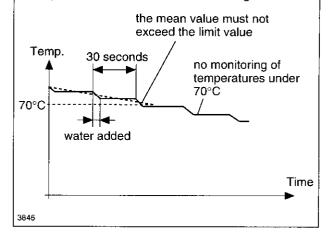
You can go back and change questions already answered by pressing 1 repeatedly.

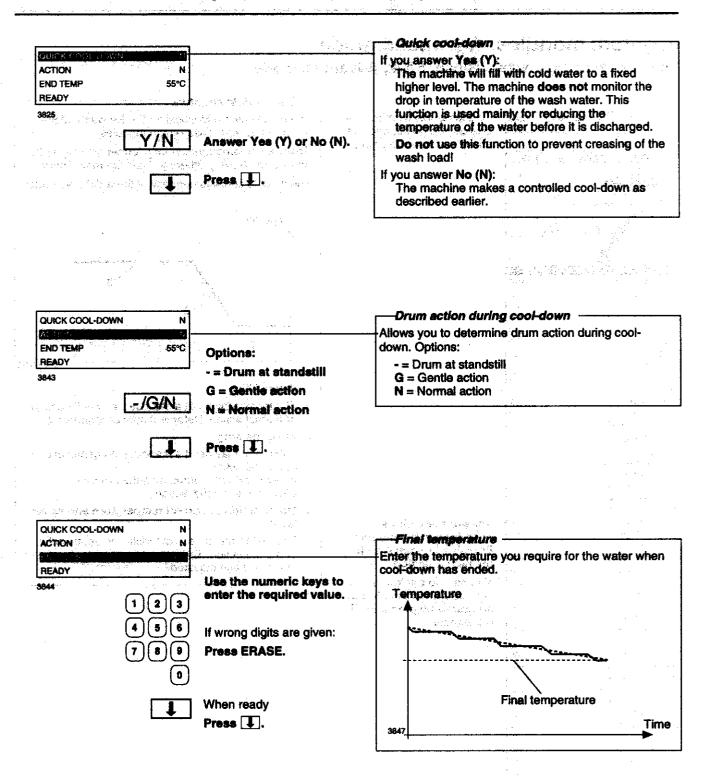
The module structure

The cool-down module is used to achieve controlled cooling of the wash water. This helps prevent creasing of the wash load.

During the cool-down sequence cold water is added for a brief period at 30 second intervals. When temperature is over 70°C the cool down is monitored so that the limit value (4°C/min) is not exceeded. If the limit value is exceeded, no water will be added until the mean value is acceptable again.

If temperature is under 70°C no monitoring is done.





QUICK COOL-DOWN	N
ACTION	N
END TEMP	55°C
READY	

3845

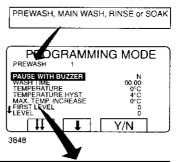
Once you have answered all the questions, highlight READY, then:

Press SELECT to exit the program module.

SELECT

Program modules, Advanced mode

The Prewash, Main wash, Rinse, Soak, Advanced mode



To access this function, see chapter "To create and write an entirely new program".

WASH TIME 00:00 TEMPÉRATURE 0°C TEMPERATURE HYST. 4°C MAX. TEMP, INCREASE 0°C FIRST LEVEL LEVEL 0 LEVEL HYST. 20 COLD WATER HOT WATER Ν COLD HARD WATER WATER FROM TANK 1 Ν WATER FROM TANK 2 Ν WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT ACTION DURING WASH Ν SPEED DURING FILL RPM SPEED DURING HEAT, RPM 48 SPEED DURING WASH, RMP 48 ACCELERATION, RPM/SEC COMPARTMENT 1 DETERGENT 1 TIME 0:00 COMPARTMENT 2 N DETERGENT 2 TIME 0:00 COMPARTMENT 3 Ν DETERGENT 3 TIME 0:00 COMPARTMENT 4 DETERGENT 4 TIME 0:00 COMPARTMENT 5 DETERGENT 5 TIME 0:00 WATER FLUSH C/H LIQUIDE DETERGENT 1 0:00 LIQUIDE DETERGENT 2 0:00 LIQUIDE DETERGENT 3 LIQUIDE DETERGENT 4 0:00 LIQUIDE DETERGENT 5 0:00 LIQUIDE DETERGENT 6 0:00 LIQUIDE DETERGENT 7 0:00 LIQUIDE DETERGENT 8 0:00 LIQUIDE DETERGENT 9 0:00 LIQUIDE DETERGENT 10 0:00 LIQUIDE DETERGENT 11 0:00 LIQUIDE DETERGENT 12 0:00 LIQUIDE DETERGENT 13 0:00 DRAIN Ν EXIT

Answer the various questions in the module. Press 1 to move on to the next question.

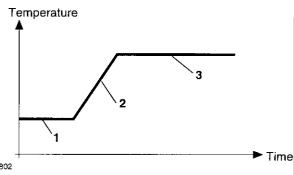
You can go back and change questions already answered by pressing 1 repeatedly.

The module structure

The questions are identical for the Prewash, Main wash, Rinse and Rinse repeat modules.

Soak can be programmed for a longer time (up to 27 hours and 46 min.) Other modules are max 1 hour.

The module consists normally of three different parts:



1 Water filling

The motor may be at a standstill, on gentle action or normal action. Detergent may be dispensed.

2 Water heating

The motor may be at a standstill, on gentle action or normal action.

If heating is not programmed the program advances to normal action.

3 Motor action at correct temperature and water level

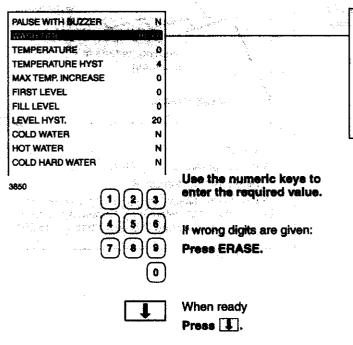
The motor may be at a standstill, on gentle action or normal action. Temperature and water level are monitored and adjusted.

Usable default values

When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

You can naturally change these values, but they are there to provide an indication of settings which normally work well.

WASH TIME 00:00 TEMPERATURE 0 TEMPERATURE 4 MAX TEMP. INCREASE 0 FIRST LEVEL 0 FILL LEVEL 0 LEVEL HYST. 26 COLD WATER	If you answer Yes (Y): The washer extractor will stop and the buzzer will sound before the program module starts. Turn off the buzzer by pressing the button with crossed buzzer-symbol. Start the program by pressing START. If you answer No (N): The program module will start without pause or buzzer.
HOT WATER COLD HARD WATER N S849 Y/N Answer Yes (Y) or No (N). Press I.	



under the standard wild by the standard of the

Wash time :-

Prowesh. Main wash and Rinse

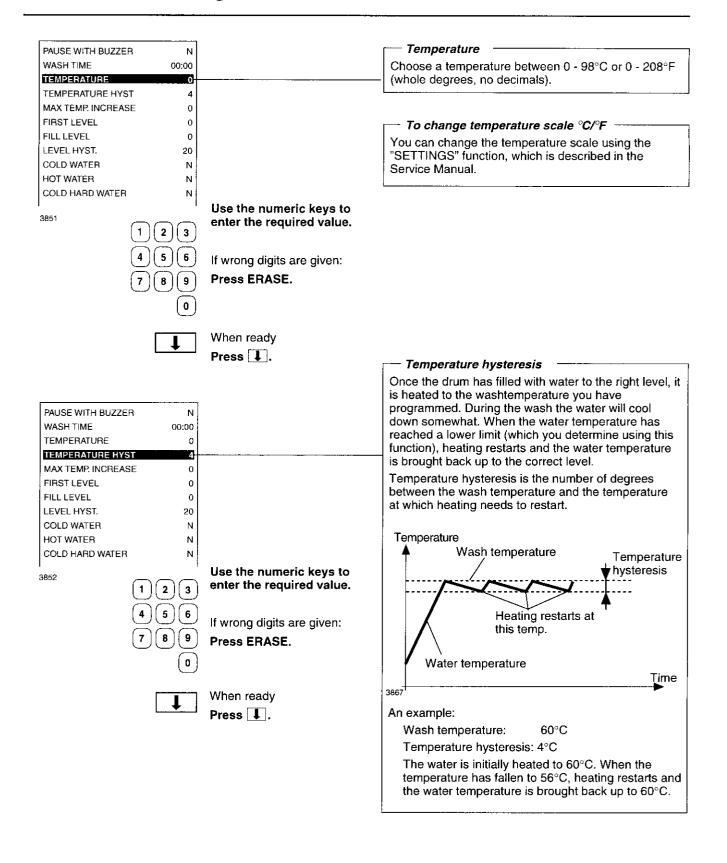
The maximum wash time is 59 minutes and 59 seconds, in steps of 1 second.

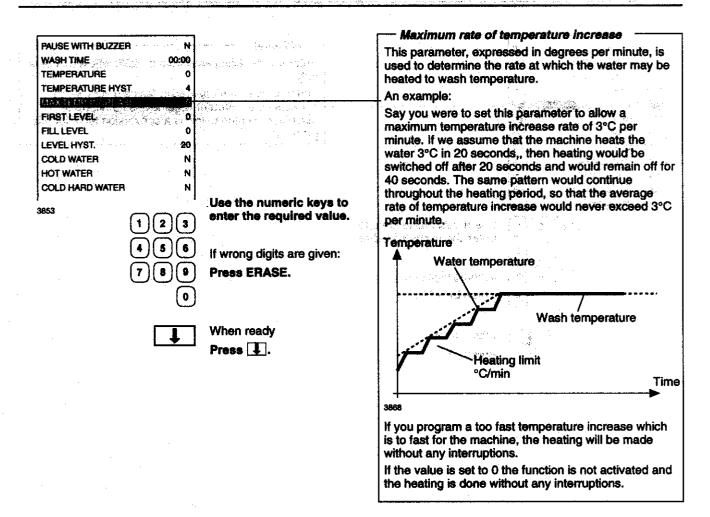
Soak

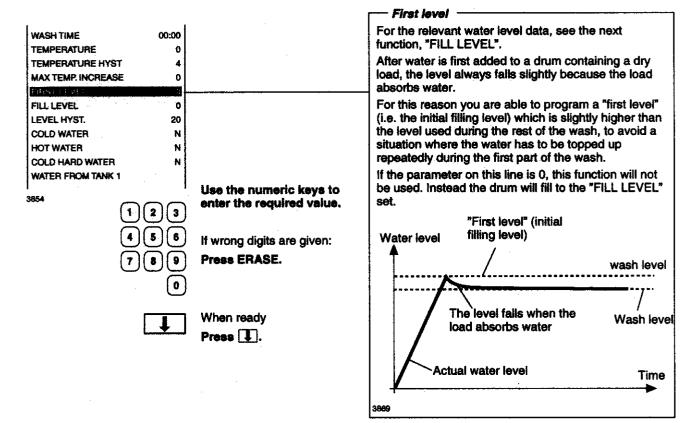
The maximum wash time is 27 hours and 46 minutes, in steps of 1 minute.

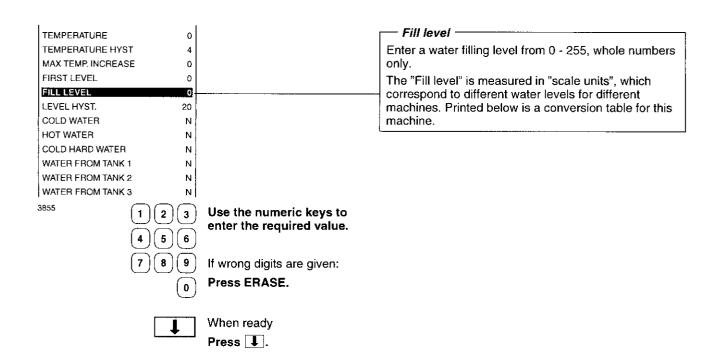
Time taken for filling and heating water is not included in the programmed time.

Program modules, advanced mode









Scale units	Quantity of water(litres)	Water leve (mm)	(* Se
98	15	28	
108	25	65	
113	30	84	low level
118	36	101	mid level
122	40	115	is Section 1995
126	45	131	
130	50	149	high level
134	55	165	
138	60	179	
142	65	194	e e e e e e e e e e e e e e e e e e e
146	70	209	
150	75	223	
154	80	238	e de f
158	85	250	2.5
161	90	265	
165	95	280	
169	100	295	4T
173	105	308	- 1
177	110	322	
180	115	336	
185	120	352	
189	125	366	N. T. C.
193	130	382	
197	135	395	
200	140	410	. Africa de la serie de la companione de l La companione de la compa
* Distance	above bottom	of inner dru	m.

Scale units	Quantity of water(litres)	Water leve (mm)	ə[* '
89	15	30	
95	20	48	
100	25	65	
106	30	83	*
111	35	100	
116	40	117	low level
121	45	130	
125	50	145	`.
130	55	160	
134	60	175	70
138	63	186	mid level
141	65	190	
145	70	205	
150	75	218	
153	80	230	
157	85	245	high level
162	90	258	
165	95	272	` ;
168	100	285	•
172	105	297	
174	110	310	
177	115	325	
180	120	335	
184	125	348	
188	130	362	
191	135	374	* * * * * * * * * * * * * * * * * * * *
194	140	385	
199	145	400	
202	150	411	, v ^r
205	155	424	
210	160	438	Y
214	165	450	
218	170	464	
221	175	477	
225	180	490	
229	185	504	
233	190	520	
237	195	533	
241	200	546	
246	205	560	

cale units	Quantity of water(litres)	Water lev (mm)	el *
85	15	9	
90	20	29	
94	25	46	
99	30	60	
103	35	75	
107	40	88	
111	45	100	
115	50	114	low level
119	55	125	
123	60	138	
127	65	150	
130	70	161	
134	75	173	
138	80	186	mid level
141	85	196	2 .3.31
144	90	205	
147	95	217	
150	100	229	
154	105	241	
155	107	246	high leve
156	110	252	
158	115	262	
161	120	271	
163	125	281	
166	130	291	
168	135	301	
171	140	312	
173	145	323	
175	150	332	
177	155	343	
179	160	353	
182	165	364	
185	170	373	
188	175	384	
191	180	394	
193	185	403	
196	190	414	
200	195	425	
204	200	435	
209	205	448	
213	210	455	
216	215	455 468	
220	220	480	
224	225	488	
227	230	500	
230	235	510	
234	240	522	
239	245	533	
	410	500	

* Distance above bottom of inner drum.

Scale units	Quantity of water(litres)	Water lev (mm)	rel *
61	30	31	
70	40	53	
76	50	75	
85	65	103	low level, steam
91	75	121	low level, el
95	80	130	
100	90	146	
107	100	164	
112	110	180	
118	120	198	
125	135	221	mid level
128	140	230	
132	150	242	high level
137	160	258	
142	170	270	
147	180	285	
150	190	296	
157	200	315	
160	210	325	
165	220	342	
170	230	352	
176	240	372	
178	230	382	
185	260	400	
188	270	412	
194	280	427	
197	290	438	
203	300	453	
208	310	465	

Scale units	Quantity of water(litres)	Water level * (mm)		
60		6	safety leve	i,
75	20 . 🕍	10	safety leve	d,
81	25	33		
86	30	49	. 14	
91	35	64		4 -
95	40	77		
99	45	90	, N	
103	50	102	i A	
107	55	114	N. S.	, i
112	60	125		- 5
115	65		low level	
118	70	147	1.0	
121	75	158		100
124	80	167		· · · ·
127	85	177		
130	90	188	entra.	
134	95	198	· .	
137	100	208	er Seg	4
140	105	217		
143	110 113	228		
146		237		
149		237 248	er e	
			· mid lovel	
152	125		mid level	
155	130	267	3 3 	, 3
158	135	L , U	T.	
160	140	284	1. 	
164	145	293	ent i	4.5
166	150	302	irida Matada bassada	-
170	155		high level	1.4
172	160			
174	165	328		
178	170	336		
181	175	345		
184	180	354		
187	185	362	Av.	. :
189	190	371	4 m	
191	195	380		
194	200	388		٠
197	205	397		26.5
200	210	404		15.00
203	215	415		
206	220	422		200
208	225	431		
211	230	441		
214	235	450		
217	240	456	14.	1.
219	245	465	10 July 10 10 10 10 10 10 10 10 10 10 10 10 10	
222	250	474	ν." .	÷
225	255	482		1:
228	260 ~	492	e je	

Scale units	Quantity of	Water level *	1
	water(litres)	(mm)	
0	0	0	
52	5	0	***
60	10	6	
66	15	32	
71	20	47	
77	25	63	
81	30	76	
85	35	89	
89	40	100	
93	45	110	
96	50	123	•
100	55	135	*.
103	60	145	*
107	6 5	155	
110	70	165	
114	7 5	175	
117	80	185	
120	85	195	
123	90	204	
126	95	214	
130	100	223	
133	105 ¹ 2	234	
136	110	243	
138	115	251	
141	and the second second		
	120	260	* 4*
145	125	270	
148	130	280	
150	135	289	•
153	140	298	2.4
156	145	305	
159	150	316	
162	155	325	
164	160	334	*
167	165	343	
170	170	350	•
173	175	360	
176	180	368	
179	185	377	
181	190	385	
184	195	394	÷
187	200	402	
190	205	410	
193	210	418	
196	215	430	
199	220	440	
201	225	447	
204	230	455	
207	235	464	
210	240	473	
213	245	481	
215	250	490	

Scale units	Quantity of water(litres)	Water lev (mm)	el *
55	6	5	
60	10	26	
66	15	49	
72	20	67	
77	25	84	
82	30	100	
87	35	118	
92	40	135	
94	43	140	
96	45	146	
100	50	160	
104	55	174	
108	60	188	
110	62	195	low level
112	65	200	
116	70	214	
120	75	225	
124	80	240	
128	85	254	
132	90	265	
136	95	276	
139	100	290	
141	102	295	mid level
143	105	300	
146	110	310	
150	115	323	
153	120	335	
157	125	345	high level
160	130	357	
164	135	368	
167	140	380	
171	145	390	
174	150	400	
178	155	415	
181	160	425	
185	165	438	
188	170	448	
192	175	460	
195	180	471	
199	185	483	
203	190	495	
206	195	505	

Scale units	Quantity of water(litres)	Water level * (mm)		
61	20	5		
65	25	20		
69	30	30		
73	35	44		
77	40	55		
80	45	68		
84	50	80		
87	55	90		
90	60	100		
93	65	110		
96	70	120		
99	75	130		
102	80	141		
103	81	143	low level	
105	85	151		
108	90	160		
111	95	170		
114	100	180		
117	105	190		
120	110	200		
123	115	209		
125	120	217		
128	125	225		
130	130	234	mid level	
133	135	242	mid level	
136	140	251		
138	145	259		
141	150	268		
143				
146	155 160	275 281		
148			high lovel	
	165	290	high level	
151	170	299		
153	175	305		
155	180	315		
157	185	320		
160	190	330		
165	200	345		
170	210	360		
175	220	376		
179	230	391		
184	240	408		
189	250	421		
193	260	438		
198	270	455		
203	280	470		
208	290	485		
213	300	500		
217	310	512		
221	320	530		
226	330	545		
231	340	560		

Scale units	Quantity of water(litres)	Water level * (mm)	
18	10		
29	20	20	
34	24	34	
36	30	42	
44	40	63	
50	50	85	
56	60	100	
62	70	116	
67	80	135	
73	90	151	
78	100	165	
83	110	178	
85	114		
	The second second		
87	120	190	
92	130 send	203	
96	140	217	
100	150	229	
104	160	242	
108	170	252 mid level	
112	180	264	
116	190	275	
119	198	284	***
120	200	287	
123	210	297	
126	220	307	
127	222	313	
130	230	319 high level	
134	240	329	
137	250	340	
141	260	350	
145	270	360	
148	280	370	
152	290	380	
	7.44	390	
155	300	1.	
158	310	401	
162	320	410	
165	330	420	
168	340	429	
171	350	439	
174	360	448	
178	370	457	
181	380	466	
185	390	476	
188	400	486	
191	410	495	
194	420	506	
198	430	515	
202	440	525	
205	450	534	
208	460	544	
211	470	553	

Scale units	Quantity of water (litres)	Water lev (mm)	el*
10	2.5	0	
16	5	25	
23	7.5	49	
24	8	52	low level
29	10	69	
30	10.5	72	mid level
31	11	76	
33	12	82	
34	12.5	85	
35	13	88	
36	13.4	91	high level
40	15	102	
45	17.4	118	
46	18	121	
48	19	127	
50	20	134	
54	22	146	
56	23	152	
61	26	167	
67	30	186	
79	35	223	
85**	37	233	
105	47.6	297	overfilling leve

^{*} Distance above bottom of inner drum.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
10	3	1	
15	5	22	
22	8.2	45	
24	9	52	low level
26	10	59	
30	12	71	mid level
31	12.5	75	
34	14	84	
36	15	90	high level
43	19	113	•
46	21	125	
48	22	128	
54	25	144	
61	30	170	
70	35	195	
90**	47.1	255	
110	56	300	overfilling level

-	W375N/W475M	- Conversion table, water level	
	4421214/44412141	- Culiversion table, water level	

	· · · · · · · · · · · · · · · · · · ·		
Scale units	Quantity of water (litres)	Water lev (mm)	el*
10	3	1	
15	5	22	
20	7.2	39	
24	9	52	
36	15	90	
38	16	97	
40	17.5	103	low level
47	21.5	126	mid level
48	22	128	
51	23.5	136	high level
54	25	144	
61	30	170	
66/62	30.5	172	
70	35	195	
80	41	125	
90**	47	255	
1 10	56	300	overfilling level

Distance above bottom of inner drum.** Max. programming level.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
10	3.4	1	
14	5	17	• *
20	8	35	.*
22	8.8	41	low level
31	13.2	69	mid level
34	15	79	
35	15.5	82	high level
40	18	96	
46	22	113	
52	26	132	\$ 1
58	30	151	12
61	31.8	159	1
70	38	188	(s [‡]
80	42.5	216	2.3
87	50	238	
90**	52	255	and the second seco
110	66	306	overfilling leve
110		300	OTOLINING ISAC

^{*} Distance above bottom of inner drum.

	ei*	Water leve (mm)	Quantity of water (litres)	Scale units
	· ·	1	3.4	11
		17	5 °	14
*		35	8	20
		51	10	25
vel	low lev	96	18	40
* •		104	20	43
vel	mid lev	116	22.6	. 47
		126	25	50
evel	high le	129	25.5	51
* .	•	151	30	58
* .		162	32.5	62
		174	35	66
		186	38	70
		195	40	73
		238	50	87
		255	52	90**
ling leve	overfill	306	66	110

^{*} Distance above bottom of inner drum.

Sugar with a first order of the sugar with a first order ord

^{**} Max. programming level.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	e i *
12	3.7	1	•
15	5	15	
25	10	53	
26	10.6	56	
28	11.7	63	
29	12.2	66	
30	12.8	69	
32	13.9	76	
34	15	83	low level
38	17.5	97	
41	19.4	107	mid level
42	20	110	
46	22.2	121	
47	22.8	124	high level
50	24.5	132	
54	27	144	
59	30	158	
60	30.7	161	
63	32.8	171	
66	35	181	
72	39.3	202	
88	50	251	
98**	56.5	275	
118	71	345	overfilling leve

*	Distance	above	bottom	of	inner	drum.	
---	----------	-------	--------	----	-------	-------	--

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
12	3.7	1	
16	5	15	
20	7	30	
26	10	52	
32	13.5	73	low level
42	19.5	104	mid level
47	22	117	high level
51	25.1	132	~
54	27	141	
57	28.8	150	
62	32.1	165	
66	35	178	
69	37	186	
75	40.7	204	
88	50	245	
98**	56	270	
118	71	336	overfilling level

Distance above bottom of inner drum.
 ** Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
12	3.7	1	
16	5	15	
20	7	30	
26	10	52	
43	20	107	
47	22.6	119	low level
51	25.1	132	
54	27	141	
57	28.8	150	mid level
62	32.1	165	high level
66	35	178	<u> </u>
69	37	186	
75	40.7	204	
88	50	245	
98**	56	270	
118	71	336	overfilling level

Distance above bottom of inner drum.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	ei*
14	4.9	1	
24	10	40	;
31	14	62	:
33	15	68	
35	16	73	·
36	17	78	1.5
38	18.5	85	low level
40	20	92	2
44	23	105	
45	23.5	108	i de la companya di serie
46	24	111	mid level
47	25	114	7 .
50	27.5	125	
52	30	130	high level 🤔
55	31.2	140	4.7
60	35	156	•
62	37	163	1.00
66	40	175	
70	42.5	185	war in See See
80	50	214	Marian Same
92	60	252	
105	70	289	
117	79.6	324	
134**	93	375	
154	110	436	overfilling level

*	Distance	ahaua	In add a sec	af lan	~ ~ ~ ~
	DISTURNO	BUUVE	DOLLOFFI	OI HIN	er arum.

^{**} Max. programming level.

Scale units	Quantity of water (litres)		ei*
13	4.3	1	
20	8	26	
33	15	64	
39	20	85	
47	25.8	108	low level
52	30	124	
57	34	139	mid level
62	38.3	154	high level
63	39.2	157	•
64	40	160	
69	44	175	
75	49.2	193	
76	50	196	
87	60	231	
98**	70	264	
118	89	325	overfilling leve

^{*} Distance above bottom of inner drum.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
14	4.3	1	
20	8	26	
24	10	39	
32	14.5	61	low level
39	20	85	•
42	22.1	94	mid level
46	25	105	high level
52	30	124	
57	34	139	
62	38.3	154	
64	40	160	
69	44	175	
76	50	196	
87	60	231	*
98**	70	264	
118	89	325	overfilling level

^{*} Distance above bottom of inner drum.

Electromagnetic company of the second second

^{**} Max. programming level.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
14	6	4	safety level
36	20	76	•
40	23	88	
49	31	118	
50	32	127	
51	32.9	129	low level
57	38	142	
59	40	149	
62	43	159	
66	47	172	mid level
78	58	208	high level
85	65	231	_
86	66	235	
88	68	241	
152**	131	440	
172	150	490	overfilling level

*	Distance	above	po.	ttom	١of	inner	drum.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
12	5.5	1	
18	10	28	
20	11.5	34	
32	20	71	
44	30	106	
50	36	125	low level
54	40	137	
62	48	161	mid level
66	52	173	
77	64	207	high level
78	65	210	
83	70	225	
93/88	75	241	
92	80	254	
101	90	281	
110	100	308	
134**	127	380	
154	146	433	overfilling leve

^{*} Distance above bottom of inner drum.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
12	5.5	1	
14	6.5	7	
18	10	28	
32	20	71	
40	26.7	95	low level
44	30	106	
47	33	115	mid level
51	37	128	high level
56	42	143	
64	50	167	
73	60	196	
78	65	110	
83	70	225	
92	80	254	
101	90	281	
110	100	308	
134**	127	380	
154	146	433	overfilling level

Distance above bottom of inner drum.
 ** Max. programming level.

^{**} Max. programming level.

Scale units	Quantity of water (litres)		el***
17	7,5	1	safety level
40	26	80	**
46	31.5	98	**
57	43	135	low level
65	51	157	•
77	6 5	195	•
80	70	205	mid level
87	78	228	high level
97	78	228	· •
98	92	285	4 (W)
120**	117	330	
140	140	385	overfilling level

water le		NAVALIN PART	
Scale units	Quantity of water (litres)	Water lev (mm)	ei*
71	7.7		
17	12.7	22	safety level
43	40	101	
54	54.3	138	station in the size.
61	5 8.5	146	low level
73	80.8	191	
80	90.2	213	mid level
87.	103	235	high level
105	123	274	
120**	154	330	
140	188	385	overfilling level

W3250M/W4250M, SU655 - Conversion table, - water level				
Scale units	Quantity of water (litres)	Water level* (mm)		
12	6.5	1 _		
17	11	23		
39	30	89		
48	40	117		
50	42.5	123	low level	
56	50	142		
62	57.8	161	mid level	
64	60	166		
66	62.5	172		
77	76.2	205	high level	
80	80	214		
86	88	232		
88	90.8	238		
91	94.8	247		
97	103	265		
123	140	346		
152**	179	435		
172	206.6	483	overfilling leve	

Distance above bottom of inner drum.

^{**} Max. programming level:

el*	Water levi (mm)	Quantity of water (litres)	Scale units		
	1	65	12		
	23	11	17		
	32	13.5	20		
	89	30 🖺	39		
	142	50	56		
low level	154	55.2	60		
	161	57.8	62		
	166	60	64		
mid level	214	80	80		
	217	81.3	81		
high level	232	88	86		
	259	100	95		
· · · · · · · · · · · · · · · · · · ·	274	107.5	100		
	280	111.	102		
	303	120	109		
	346	140	123		
	363	148	129		
•	435	179	152**		
overfilling leve	483	206.6	172		

^{*} Distance above bottom of inner drum.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	ei*
14	8.2	1	· ··-
16	10	9	
20	13.5	22	
27	20	44	
44	40	97	
57	60	141	low level
60	64.5	150	
64	70	162	
73	86	193	
80	98	217	mid level
81	100	220	
86	108.5	235	high level
93	120	257	ŭ
98	128	272	
102	135	285	
117	160	329	
138	199	397	
161**	240	470	
181	275	530	overfilling leve

Distance above bottom of inner drum.

^{**} Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
7	13	1	
16	26	26	
24	40.5	55	
35	60	90	
46	80	121	
50	90	136	
55	100	151	low level
61	113	169	
64	120	180	
82	160	234	mid level
88	175	253	
91	182	262	
97	194	279	
106	220	309	
162	360	474	
170**	380	500	
190	430	560	overfilling leve

^{*} Distance above bottom of inner drum.

units	Quantity of water (litres)	Water lev	el*
4	8.2	\(\(\tau\)	
		1	
6	10	9	
0	13.5	22	
6	30	73	
4	40	97	
0	64.5	150	low level
3	86	193	
5	89.5	200	
0	98	217	mid level
1	100	220	
6	108.5	235	high level
3	120	257	•
8	128	272	
00	131.5	278	
)5	140	294	
17	160	329	
38	199	397	
1**	240	470	
31	275	530	overfilling level

Distance above bottom of inner drum.
 ** Max. programming level.

Scale units	Quantity of water (litres)	Water lev (mm)	el*
52	20	21	
68	46	73	
76	60	95	
86	80	126	
94	96	149	low level
96	100	155	
119	150	224	
123	160	236	mid level
131	180	261	high level
139	200	287	_
160	250	345	
180**	305	406	
200	360	467	overfilling level

^{**} Max. programming level.

^{**} Max. programming level.

water k	///48501, EX		
Scale units	Quantity of water (litres)	Water lev	
30	13.8	5	
43	32	52	
53	49.5	85	· 建邻亚苯二酰 (1975年) 2016年 1977年 - 1987年
71	81.2	137	
92	126	200	The state of the s
102	151	233	low level
113	177	263	
122	201	291	- V
140	248	344	mid level
150	275	375	high level
159	302	403	***
177	353	458	
180**	365	460	* * * * * * * * * * * * * * * * * * *
200	428	530	overfilling level

ক বিশ্ববিদ্যালয় কৰিছে। এই জন্মান্ত নিৰ্মাণ কৰিছে বিশ্ববিদ্যালয় কৰিছে কৰিছে

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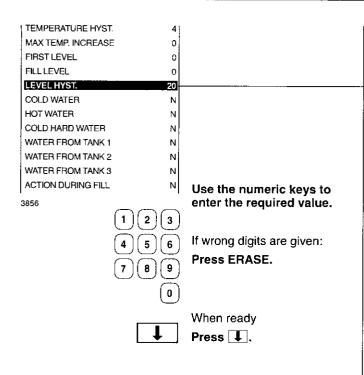
Grand Andrews

Scale units	Quantity of water (litres)	Nater lev (mm)	
25	15.1	5	· · · · · · · · · · · · · · · · · · ·
38	33.8	45	The second of the
62	84.2	117	A HER HE IN
91	159.7	203	low level
112	226.7	264	and all the second
125	268.2	303	mid level
132	290.5	324	high level
158	381	402	J
180**	455	460	
200	530	530	overfilling level

^{**} Max. programming level.

^{*} Distance above bottom of inner drum.

^{**} Max. programming level.

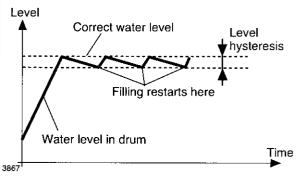


Level hysteresis

Once the drum has filled with water, the water level is monitored during both heating and washing.

If the water level falls below a certain level (which you determine using this function), more water will be added to achieve the correct level.

Level hysteresis is the number of "scale units" between the current water level set and the level at which filling (topping up) restarts.



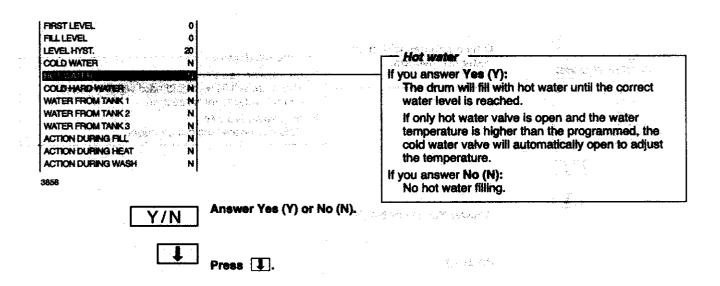
An example (levels expressed in "scale units"):

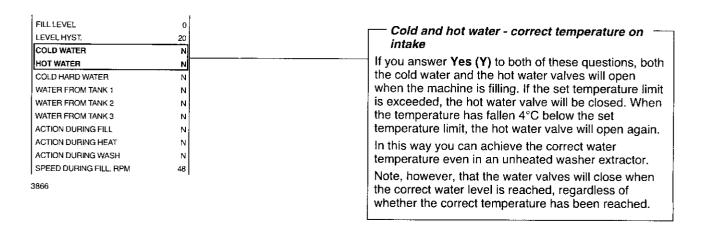
Water level: 150 Water hysteresis: 20

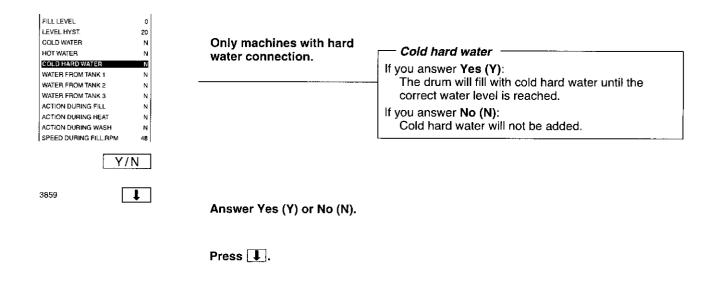
The drum is initially filled to level 150. If the level falls below 130, filling restarts to bring the level back to 150.

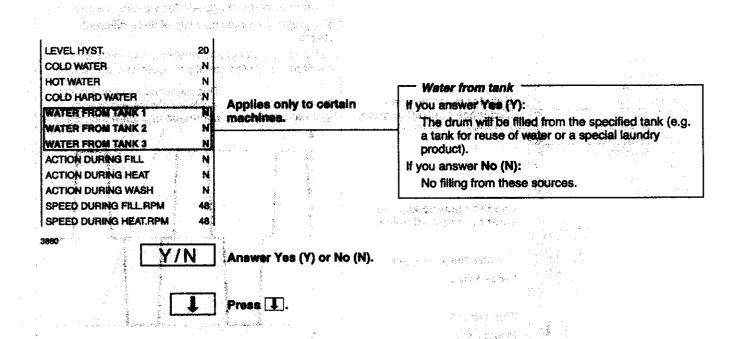
The hysteresis value can be programmed from 0 to 255, in increments of 1.

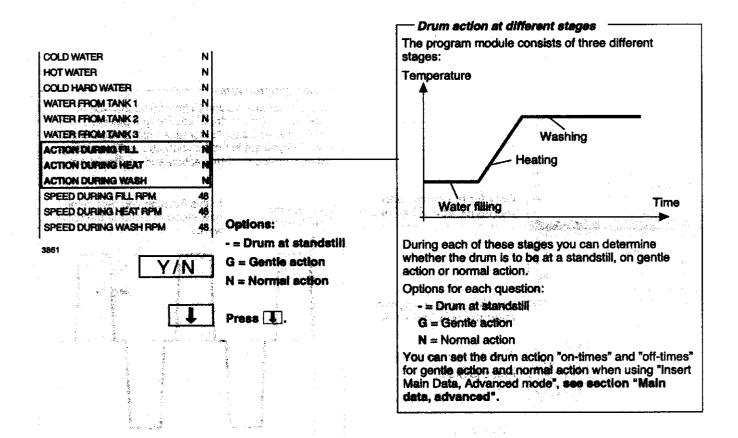
MAX TEMP. INCREASE 0 FIRST LEVEL 0 FILL LEVEL 0 LEVEL HYST. 20	If you answer Yes (Y): The drum will fill with cold water level is reached.	water until the correct
HOT WATER COLD HARD WATER	If you answer No (N): No cold water filling,	
WATER FROM TANK 1 WATER FROM TANK 2 N WATER FROM TANK 3 ACTION DURING FILL N ACTION DURING HEAT N		
Answer Yes (Y) or No (N).		
Press I.		

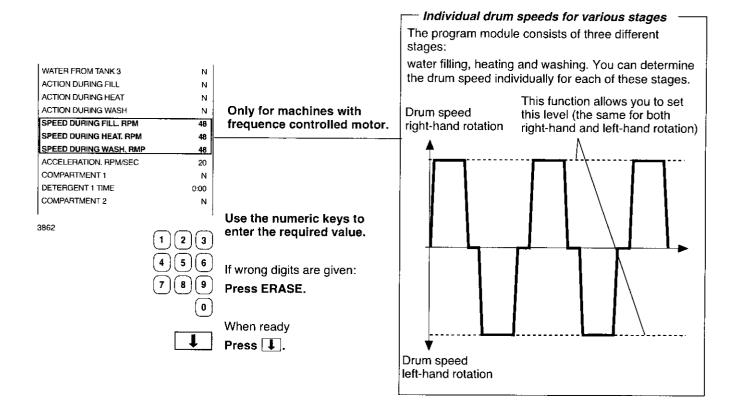


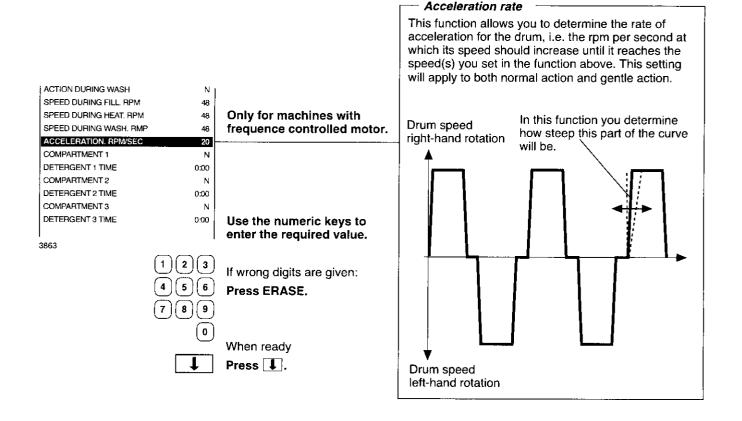


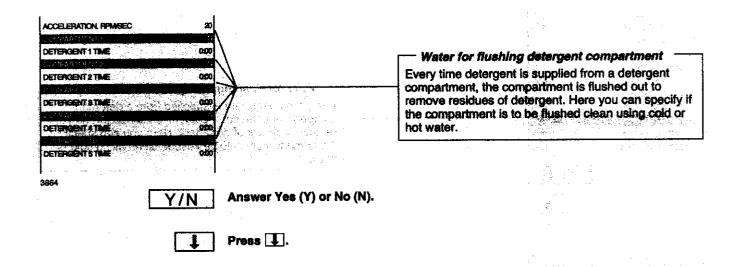


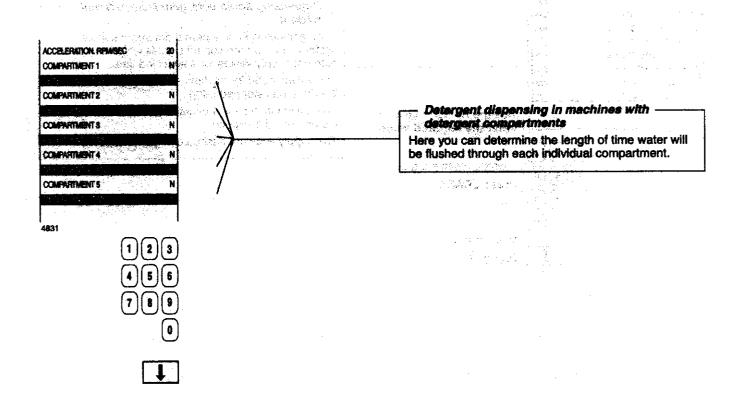




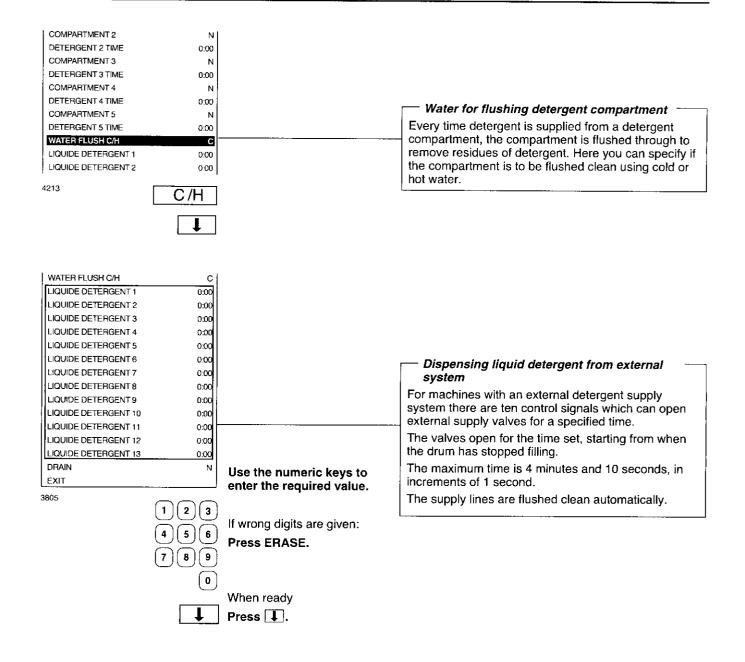








Program modules, advanced mode



LICUIDE DETERGENT 3 CXXX	কৈ প্ৰতিষ্ঠান কৰা কৰি। প্ৰতিষ্ঠান কৰি কৰা কৰি। প্ৰতিষ্ঠান কৰি কৰা কৰি কৰি। প্ৰতিষ্ঠান কৰা কৰি।	A streamlined means of program If you require times and settings clisted below you must answer No separate drain module immediate	lifferent from those (N), then program a ly after this module,
LIQUIDE DETERGENT 7 0:00		see the section "Drain, advanced if you answer Yes (Y):	mode.
LIQUIDE DETERGENT 9 9:00 LIQUIDE DETERGENT 10 0:00		The program module will end a sequence with these settings:	vith a drain
LIQUIDE DETERGENT 11 0:00	•	No pause before drain.	
LIQUIDE DETERGENT 12 0:00 LIQUIDE DETERGENT 13 0:00	and the second s	Drain plus normal speed 50 second Distribution firms 40 second 50	
exii	erice Telescope	(These times are default value through the function SETTING	s, but can be altered S 2, see service
IO82 Y/N Ar	nswe <u>r Yes (Y) or No (N).</u>	manual.) If you answer No (N):	
LUI A	eco (I).	No drain.	
	ak ji sama a t Mandah sa kibata		taling of the same

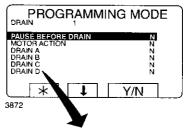
	in the world of the	
	ात्रक देशक में प्राकृतिहरू में कृषि के सम्बद्ध	
	 processing in the best of the processing the processing of the processi	programme from the second
	LIQUIDE DETERGENT 1 0:00	
	LIQUIDE DETERGENT 2	१४वे सुद्धा रहा । १ व्यक्तिय
	LIQUIDE DETERGENT 3 0:00	and the speciment of the second
;	LIQUIDE DETERGENT 4 0:00	
	LIQUIDE DETERGENT 5 0:00	
	LIQUIDE DETERGENT 6 0:00	
	LIQUIDE DETERGENT 7 0:00	tiga galagotkog kaligi kottuaria.
	LIQUIDE DETERGENT 8 0:00	
	LIQUIDE DETERGENT 9 0:00	
	LIQUIDE DETERGENT 10 0:08	
	LIQUIDE DETERGENT N 0.00	
	LIQUIDE DETERGENT 12 0:00	
	LIQUIDE DETERIGIENT 13 0:00	raing and space and the control of t
	DRAIN	Once you have answer
	<u></u>	the questions, highlight
	A DE A EY CO.	DEADV Amon

Once you have answered all the questions, highlight READY, then:

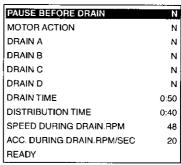
GOT THE COMMENTS AT THE

Press SELECT to exit the program module.

Drain, Advanced



To access this function, see chapter "To create and write an entirely new program".

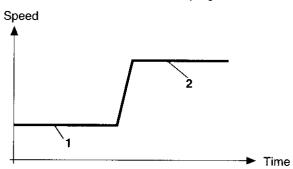


Answer the various questions in the module. Press 1 to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

- The module structure

Drain module can consist of part 1 or 2, or both 1 and 2 depending on how one wants the program:



1 Drain time

The drain will be open. The motor may be at a standstill, on gentle action or normal action. During this time the drum water will be discharged. If this time is set to 0 the drain module will only consist of distribution time.

2 Distribution time

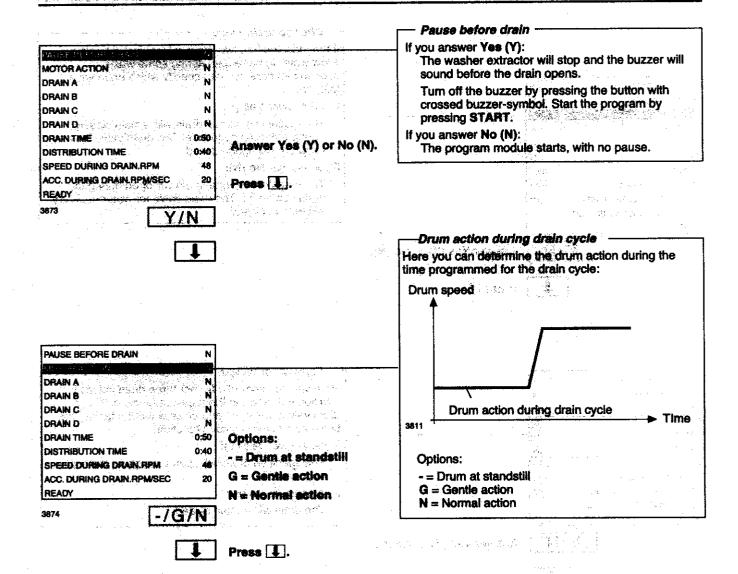
The drain will be open. The motor runs at distribution speed. During this time the wash load will be distributed evenly around the walls of the inner drum.

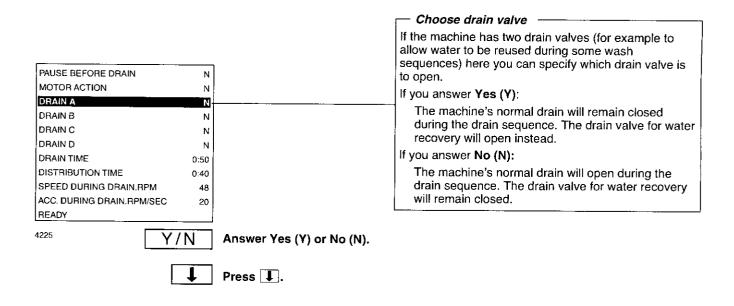
If this time is set to 0 the drain module will only consist of draining time.

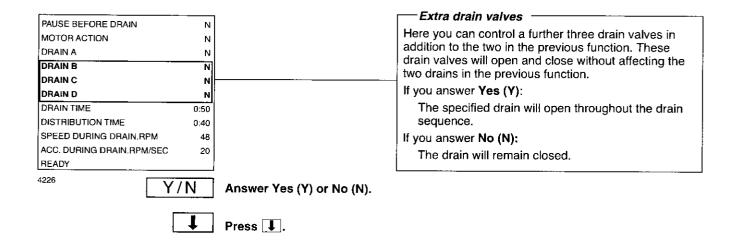
– Usabie default values

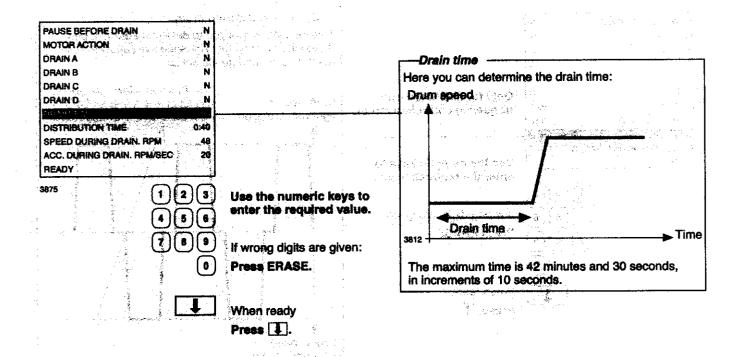
When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

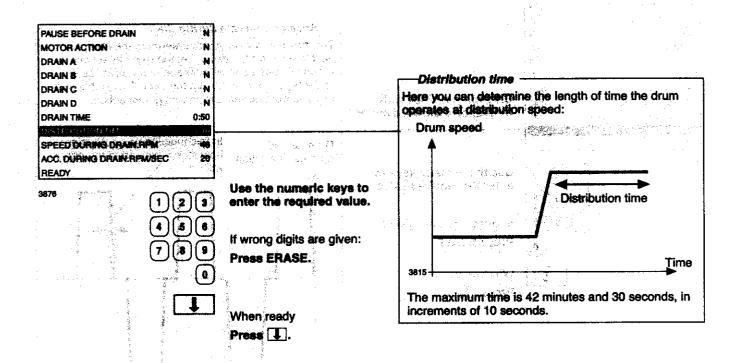
You can naturally change these values, but they are there to provide an indication of settings which normally work well.

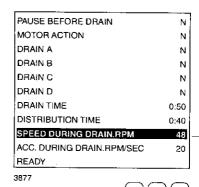












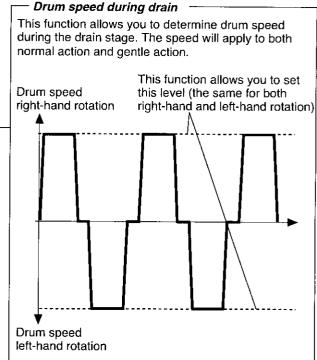
Only for machines with

frequence controlled motor.

Use the numeric keys to enter the required value.

If wrong digits are given: Press ERASE.

When ready Press 1.



PAUSE BEFORE DRAIN MOTOR ACTION N DRAIN A Ν DRAIN B Ν DRAIN C Ν DRAIN D Ν DRAIN TIME 0:50 DISTRIBUTION TIME 0:40 SPEED DURING DRAIN.RPM 48 ACC. DURING DRAIN.RPM/SEC 20 READY

Only for machines with

frequence controlled motor.

Acceleration rate during drain

This function allows you to determine the rate of acceleration for the drum, i.e. the rpm per second at which its speed should increase until it reaches the speed(s) you set in the last function. This setting will apply to both normal action and gentle action.

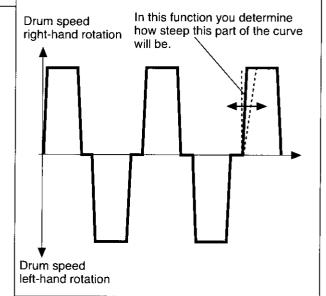


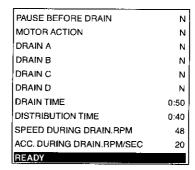
Use the numeric keys to enter the required value.

If wrong digits are given:

Press ERASE.

When ready Press 1.

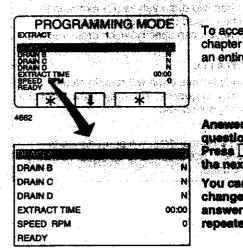




Once you have answered all the questions, highlight READY, then:

Press SELECT to exit the program module.

Extraction, Advanced mode



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To access this function, see chapter "To create and write an entirely new program".

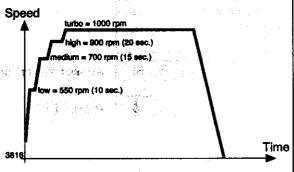
Answer the various questions in the module. Press L to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

The module structure

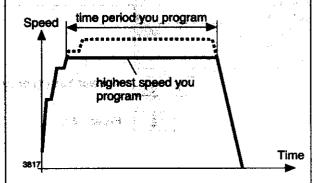
For machines with frequency-controlled motors:

The extraction time module consists of a single extraction period, for which youcan determine extraction time and speed. The machine does not accelerate to its highest speed immediately, however. Instead it accelerates in several steps, because some of the water needs to be extracted at lower speeds. Shown below are the standard values the machine has when delivered:

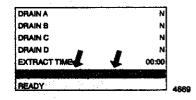


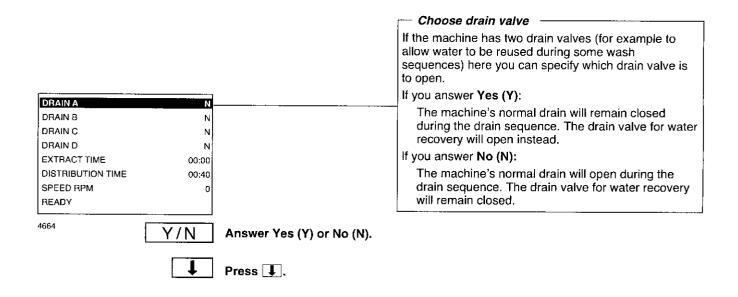
If you program a low (maximum) extraction speed, the number of acceleration steps at the beginning of extraction may be reduced.

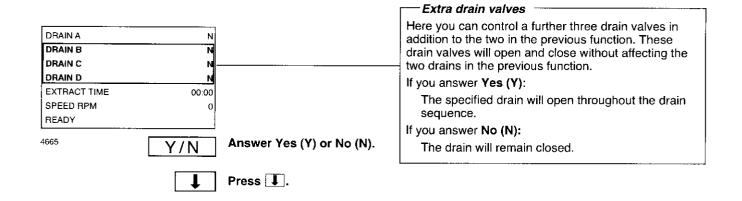
The time you program is the period the machine will run at its highest speed.

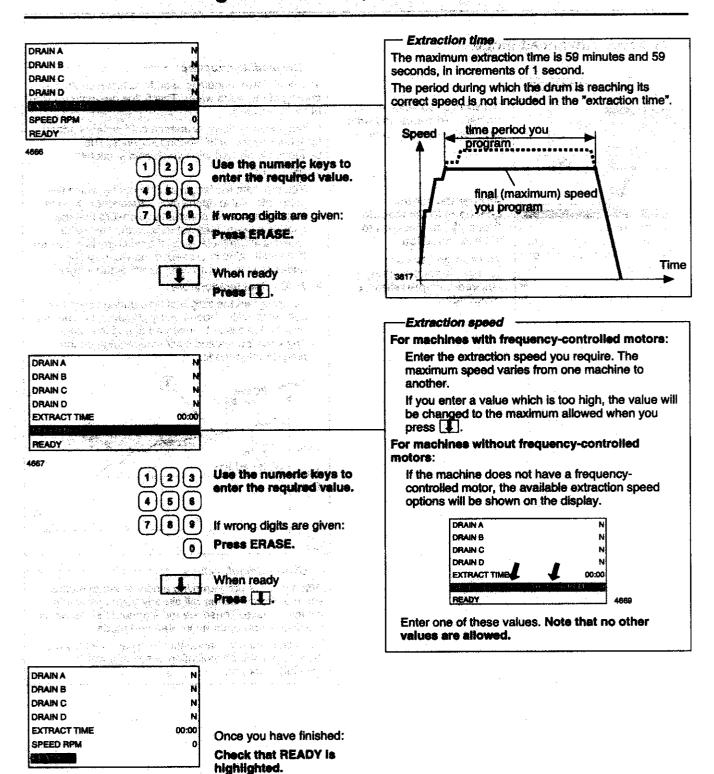


For machines without frequency-controlled motors you must choose one of the extraction speed options shown on the display.







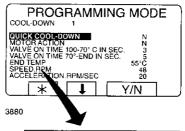


Press SELECT to exit the

program module.

SELECT

Cool-down, Advanced mode



 QUICK COOL-DOWN
 N

 MOTOR ACTION
 N

 VALVE ON TIME 100-70° C IN SEC. 3

 VALVE ON TIME 70°-END IN SEC. 5

 END TEMP
 55°C

 SPEED.RPM
 48

 ACCELERATION.RPM/SEC
 20

 READY

To access this function, see chapter "To create and write an entirely new program".

Answer the various questions in the module. Press to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

The module structure

The cool-down module is used to achieve controlled cooling of the wash water. This helps prevent creasing of the wash load.

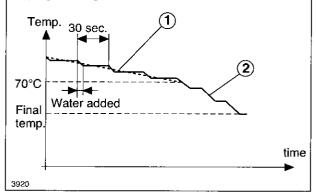
During the cool-down sequence cold water is added for a brief period at 30 second intervals. The sequence is divided into two distinct sections:

1 98° - 70°C.

You program the length of time during which the cold water valve opens every 30seconds, but the machine monitors constantly to ensure that the cool-down rate does not exceed the limit value, which is 4°C/minute when the machine is delivered. If the limit value is exceeded, no water will be added until the mean value is acceptable again.

2 70°C - final temperature

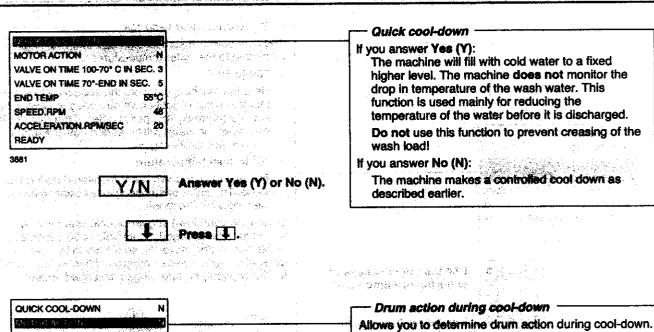
You program the length of time during which the cold water valve opens every 30 seconds. The rate of cool-down is not monitored during this stage. The valve opens and closes depending on the programming mode.



Usable default values

When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

You can naturally change these values, but they are there to provide an indication of settings which normally work well.



CUICK COOL-DOWN

IN INCHES AS A COOL-DOWN

VALVE ON TIME 100-70° C IN SEC. 3
VALVE ON TIME 100-70° C IN SEC. 5
END TEMP 55° C
SPEED.RPM 48
ACCELERATION RPM/SEC 20
READY

S882

Options:
-- Drum at standstill

G = Gentle action

N = Normal action

Press 1.

Allows you to determine drum action during cool-down.
Options:
- = Drum at standstill
G = Gentle action
N = Normal action

QUICK COOL-DOWN	N
MOTOR ACTION	N
VALVE ON TIME 100-70° C IN	SEC. 3
VALVE ON TIME 70"-END IN S	SEC. 5
END TEMP	55°C
SPEED.RPM	48
ACCELERATION.RPM/SEC	20
READY	

Use the numeric keys to enter the required value.

1 2 3 Use the numeric keys to enter the required value.

7 8 9 If wrong digits are given:
Press ERASE.

When ready
Press 1.

Valve on-time in seconds

The cool-down sequence is divided into two stages according to the water temperature:

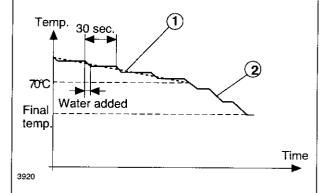
1 100 to 70°C

Here the machine monitors the sequence to ensure that the average cool-down rate does not exceed a set rate (normally 4°C per minute). If the rate set is exceeded, no water will be added until the mean value is acceptable again.

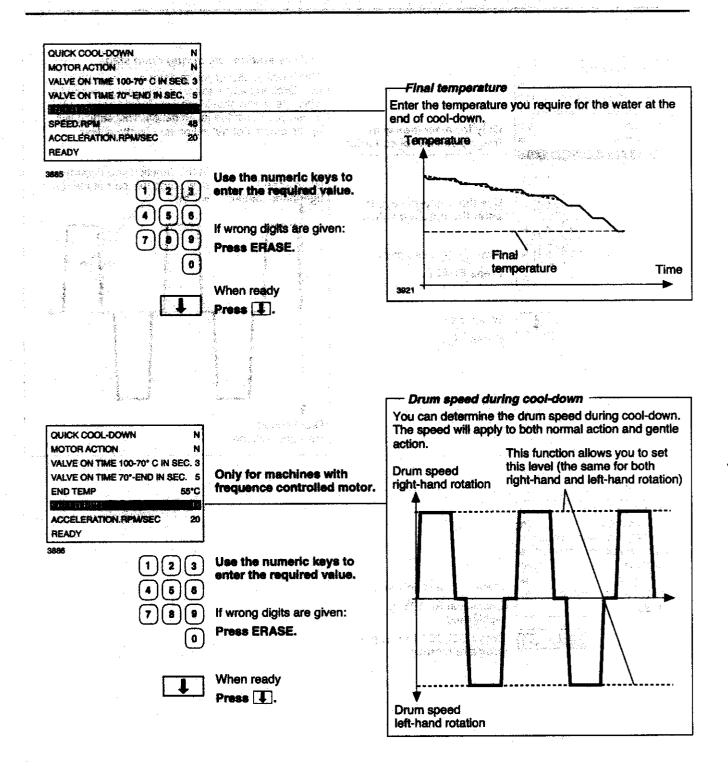
2 70° to final temperature

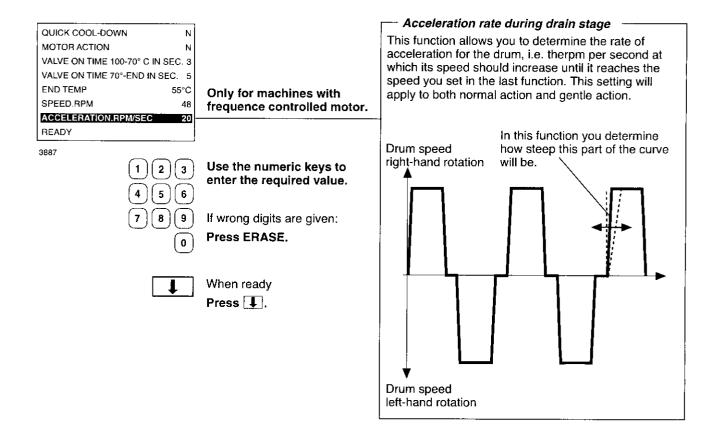
The rate of cool-down is not monitored during this stage. The valve opens and closes depending on the programming mode.

During the cool-down sequence cold water will be added for a fixed period at intervals of 30 seconds. It is this period (the valve "on-time") which you can determine here. You can program different "on-times" for the two temperature ranges described above.



The valve on-time can be programmed from 0 to 30 seconds, in increments of 1 second.





QUICK COOL-DOWN N
MOTOR ACTION N
VALVE ON TIME 100-70° C IN SEC. 3
VALVE ON TIME 70°-END IN SEC. 5
END TEMP 55°C
SPEED.RPM 48
ACCELERATION.RPM/SEC 20
READY

3888

SELECT

Once you have finished:

Check that READY is highlighted.

Press SELECT to exit the program module.

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